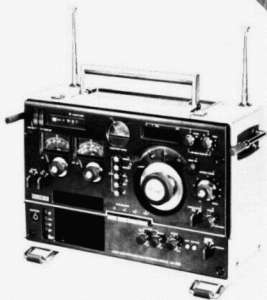


# OPTIONAL CRF-320



*US Model*  
*Canadian Model*  
*E Model*  
*AEP Model*  
*UK Model*

## FM/SW/MW/LW 32-BAND RADIO RECEIVER

### SPECIFICATIONS

<b>Frequency Range:</b>	FM: 87.5–108 MHz (3.43–2.78 m) SW: 1.6–30 MHz (187–10 m) MW: 530–1,605 kHz (566–187 m) LW: 150–400 kHz (2,000–750 m)	<b>Selectivity:</b>	FM: Better than 70 dB (±400 kHz off resonance) SW/MW/LW: –60 dB at NORMAL (±8 kHz off resonance) –50 dB at NARROW (±6 kHz off resonance)
<b>Antennas:</b>	FM: Telescopic antenna, external antenna terminals (75 Ω) SW: Telescopic antenna, external antenna terminals (50–75 Ω) MW/LW: Built-in ferrite-rod antenna, external antenna terminals (high impedance)	<b>Speaker:</b>	12 cm (4 3/4 inches) dia.
<b>Intermediate Frequency:</b>	FM: 10.7 MHz, MW/LW: 455 kHz SW-1st: 45.145 MHz, SW-2nd: 455 kHz	<b>Clock:</b>	QUARTZ clock
<b>Sensitivity:</b>	FM: 1.8 μV (5 dB), S/N – 30 dB SW: 0.7 μV (–3 dB), S/N – 6 dB, at 10 MHz MW: 32 μV/m (30 dB/m), S/N = 6 dB, built-in ferrite-rod antenna LW: 57 μV/m (35 dB/m), S/N = 6 dB, built-in ferrite-rod antenna	<b>Input:</b>	AUX IN (mini jack) . . . . . 1 Maximum sensitivity 4.4 mV (–45 dB) at 50 mW output Input impedance 5 kΩ
<b>Image Rejection:</b>	FM: 60 dB, at 104 MHz SW: 1st: 90 dB, 2nd: 65 dB, at 10 MHz MW: 55 dB, at 1,605 kHz LW: 80 dB, at 360 kHz	<b>Outputs:</b>	Earphone (mini jack) . . . . . 1 For 8 Ω earphone HEADPHONES (phone jack) . 1 For 8 Ω headphones Recording (mini jack) . . . . . 1 Output level 0.8 mV (–60 dB) Output impedance 1 kΩ
		<b>Control Jack:</b>	TIMER OUT (mini jack) . . . . 1

– Continued on next page –

#### SAFETY RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

# SONY

## SERVICE MANUAL

**Power Requirements:** Radio: 120 V ac (adjustable to 100, 220 or 240 V at Sony service station) (US, Canadian model)  
100-110, 115-127, 200-220 or 230-250 V ac (E model)  
110, 127, 220 or 240 V ac (AEP model)  
240 V ac (adjustable to 110, 127 or 220 V at the authorized Sony personnel) (UK model)  
12 V dc, eight size-D\* batteries  
12 V car battery with Sony Car Battery Cord DCC-9 (optional)  
**Clock:** 1.5 V dc, one size-D\* battery  
\*IEC designation: R20

**Power Consumption:** 10 W ac (US, Canadian model)  
12 W ac (AEP, UK, E model)

**Current Drain:** FM/MW/LW: 75 mA, SW: 250 mA, at zero signal, dc  
FM/LW/MW: 310 mA, SW: 500 mA, at 2000 mW output, dc

**Dimensions:** Approx. 451 (w) x 308 (h) x 207 (d) mm  
17 3/4 (w) x 12 1/8 (h) x 8 1/8 inches (including projecting parts and controls with the Carrying Handle pushed down)

**Weight:** Approx. 13 kg, 28 lb 11 oz (including batteries)

## MODEL IDENTIFICATION

- Specification Label

US model

**SONY® WORLD ZONE MODEL NO. CRF-320**  
FM/SW/MW/LW 32 BAND RADIO RECEIVER  
FREQ. RANGE: FM87.5-108MHz LW150-400kHz  
MW530-1605kHz SW1.6-30.0MHz (29 BANDS)  
IF: FM10.7MHz SW-1st 45.145MHz 2nd 455kHz  
MW, LW455kHz  
BATT. SUPPLY: 1.5V x 8 USE SIZE "D" STANDARD FLASHLIGHT BATT. OR EQUIV.  
EXT. DC POWER SUPPLY: 12 V 700 mA  
AC POWER SUPPLY: 120 V 10W 60Hz  
CLOCK, QUARTZ CLOCK CRYSTAL FREQ. 32.768kHz  
BATT. SUPPLY 1.5V x 1 USE SIZE "D" STANDARD FLASHLIGHT BATT. OR EQUIV.  
SERIAL NO.

CAUTION: TO PREVENT ELECTRIC SHOCK, DO NOT REMOVE COVER. NO USER-SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.  
CERTIFICATION DESIGN CERTIFIED AS COMPLYING WITH F.C.C. RULES PART 15, IN EFFECT AS OF DATE OF MANUFACTURE. MADE IN

Canadian model

**SONY® WORLD ZONE MODEL NO. CRF-320**  
FM/SW/MW/LW 32 BAND RADIO RECEIVER  
FREQ. RANGE: FM87.5-108MHz LW150-400kHz  
MW530-1605kHz SW1.6-30.0MHz (29 BANDS)  
IF: FM10.7MHz SW-1st 45.145MHz 2nd 455kHz  
MW, LW455kHz  
BATT. SUPPLY: 1.5V x 8 USE SIZE "D" STANDARD FLASHLIGHT BATT. OR EQUIV.  
EXT. DC POWER SUPPLY: 12 V 700 mA  
AC POWER SUPPLY: 120 V 10W 60Hz  
CLOCK, QUARTZ CLOCK CRYSTAL FREQ. 32.768kHz  
BATT. SUPPLY 1.5V x 1 USE SIZE "D" STANDARD FLASHLIGHT BATT. OR EQUIV.  
SERIAL NO.

CAUTION: TO PREVENT ELECTRIC SHOCK, DO NOT REMOVE COVER. NO USER-SERVICEABLE PARTS INSIDE. (LAMPS SOLDERED IN PLACE) REFER SERVICING TO QUALIFIED SERVICE PERSONNEL. MADE IN

E model

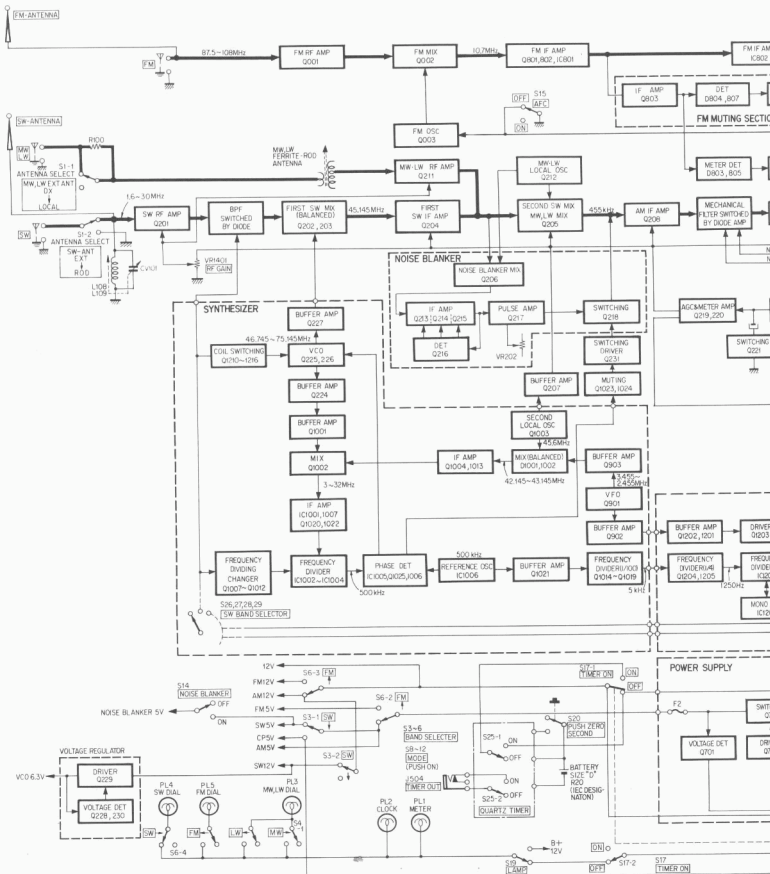
**SONY® WORLD ZONE MODEL NO. CRF-320**  
FM/SW/MW/LW 32 BAND RADIO RECEIVER  
FREQ. RANGE: FM87.5-108MHz LW150-400kHz  
MW530-1605kHz SW1.6-30.0MHz (29 BANDS)  
IF: FM10.7MHz SW-1st 45.145MHz 2nd 455kHz  
MW, LW455kHz  
BATT. SUPPLY: 1.5V x 8 USE SIZE "D" STANDARD FLASHLIGHT BATT. OR EQUIV.  
EXT. DC POWER SUPPLY: 12 V 700 mA  
AC POWER SUPPLY: 100-110V, 115-127V 200-220 V, 230-250 V 12W 50/60Hz  
CLOCK, QUARTZ CLOCK CRYSTAL FREQ. 32.768kHz  
BATT. SUPPLY 1.5V x 1 USE SIZE "D" STANDARD FLASHLIGHT BATT. OR EQUIV.  
SERIAL NO.  MADE IN

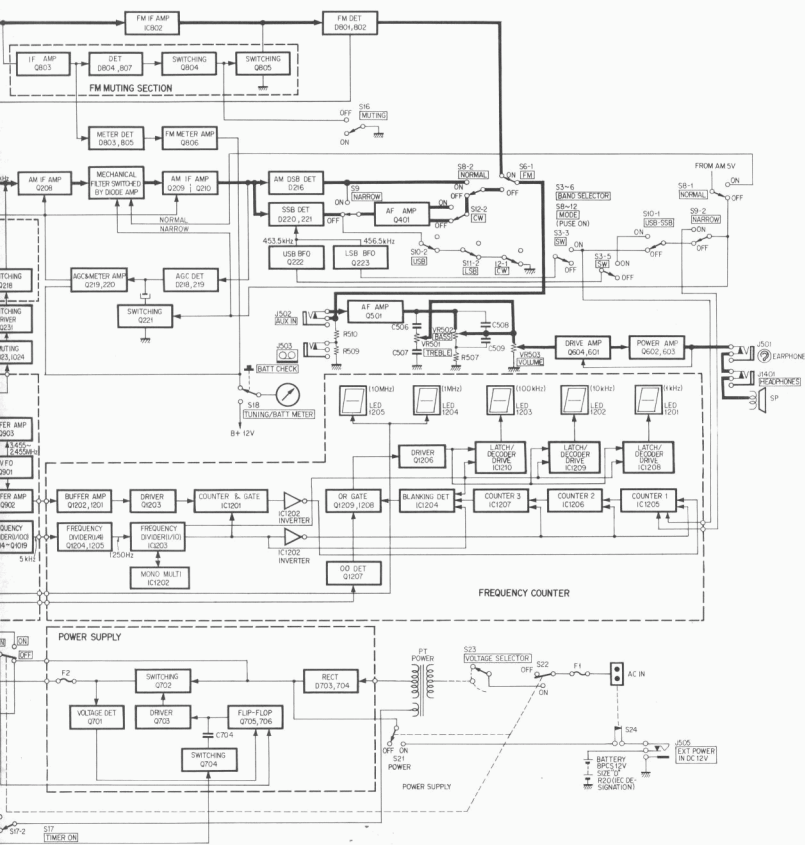
AEP, UK model

**SONY® WORLD ZONE MODEL NO. CRF-320**  
FM/SW/MW/LW 32 BAND RADIO RECEIVER  
FREQ. RANGE: FM87.5-108MHz LW150-400kHz  
MW530-1605kHz SW1.6-30.0MHz (29 BANDS)  
IF: FM10.7MHz SW-1st 45.145MHz 2nd 455kHz  
MW, LW455kHz  
BATT. SUPPLY: 12V --- USE SIZE "D" STANDARD FLASHLIGHT BATT. OR EQUIV.  
EXT. POWER SUPPLY: 12 V --- 700 mA  
POWER SUPPLY: 110, 127, 220, 240V ~50/60Hz 12W  
CLOCK, QUARTZ CLOCK CRYSTAL FREQ. 32.768kHz  
BATT. SUPPLY 1.5V --- USE SIZE "D" STANDARD FLASHLIGHT BATT. OR EQUIV.  
SERIAL NO.

CAUTION: TO PREVENT ELECTRIC SHOCK, DO NOT REMOVE COVER. NO USER-SERVICEABLE PARTS INSIDE. (LAMPS SOLDERED IN PLACE) REFER SERVICING TO QUALIFIED SERVICE PERSONNEL. MADE IN

SECTION 1  
BLOCK DIAGRAM

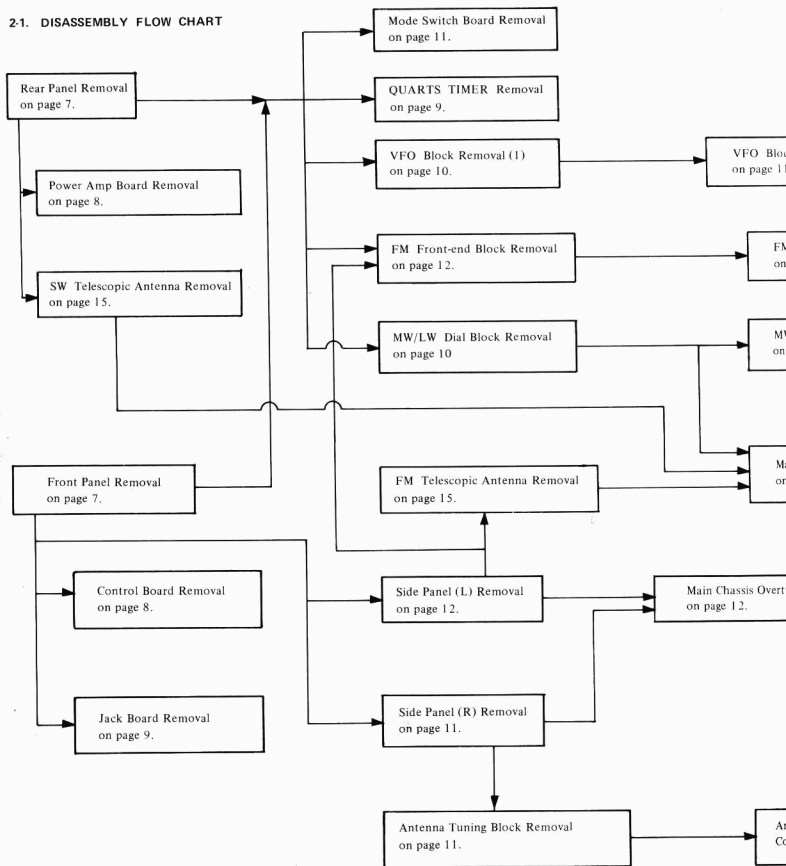


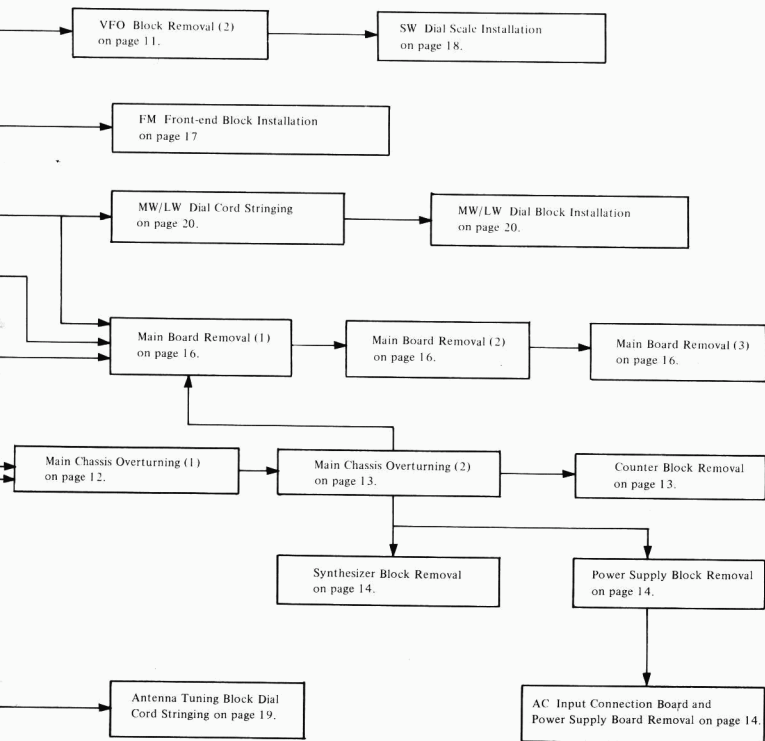


## SECTION 2

### DISASSEMBLY

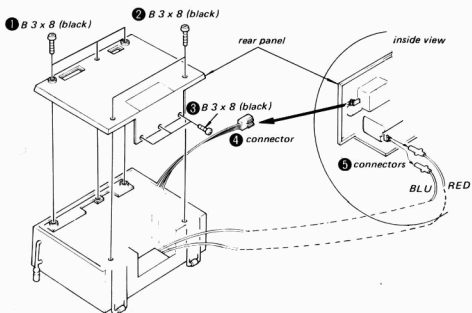
#### 2.1. DISASSEMBLY FLOW CHART



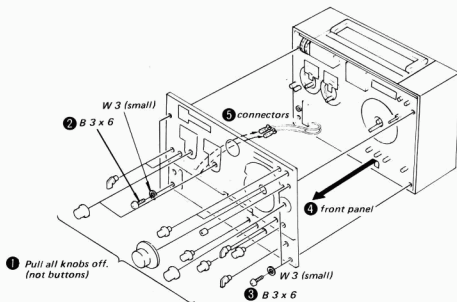


## 2.2. STEP-BY-STEP DISASSEMBLY

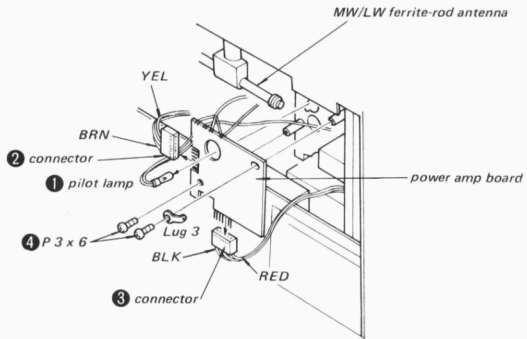
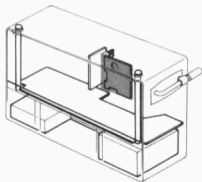
## Rear Panel Removal



## Front Panel Removal

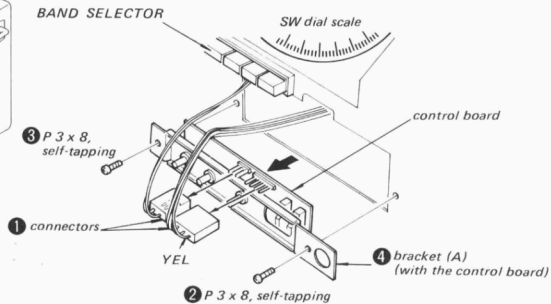
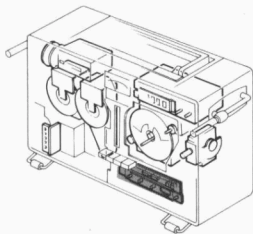


**Power Amp Board Removal**



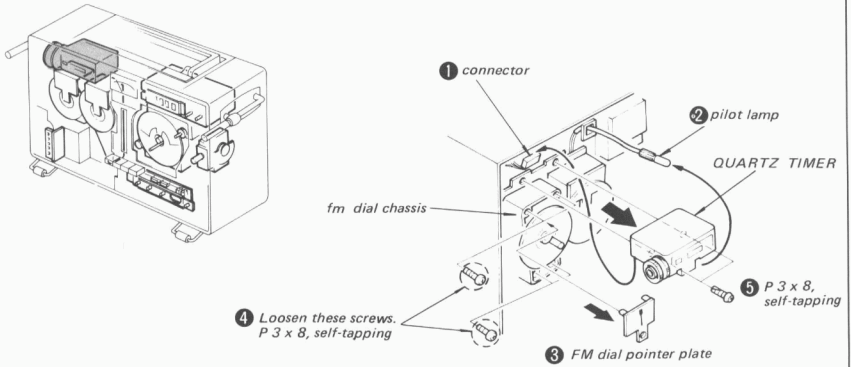
Ⓐ SW Telescopic Antenna Removal on page 15.

**Control Board Removal**

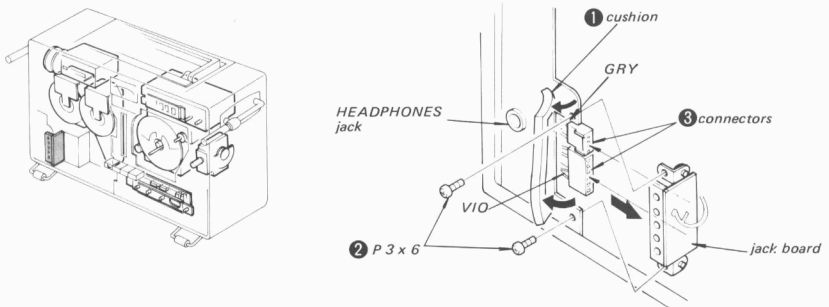




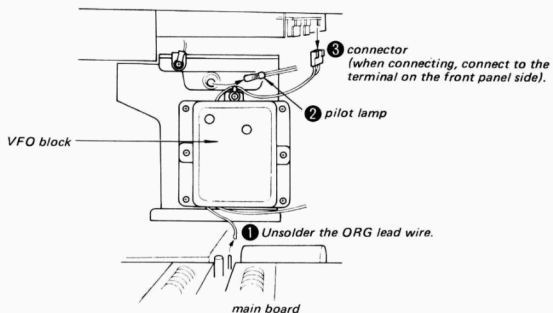
QUARTZ TIMER Removal



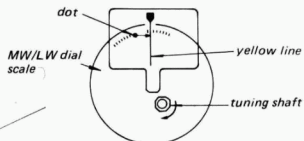
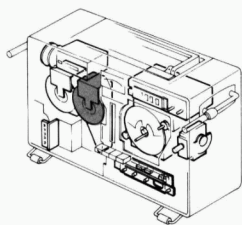
Jack Board Removal



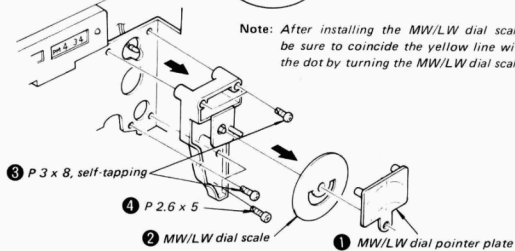
**VFO Block Removal (1)**



**MW/LW Dial Block Removal**



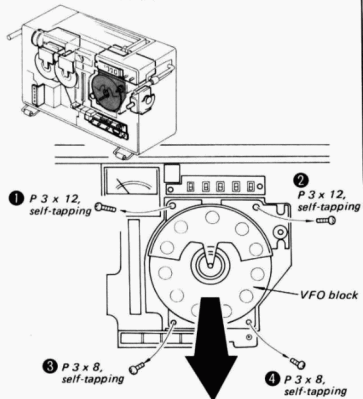
**Note:** After installing the MW/LW dial scale, be sure to coincide the yellow line with the dot by turning the MW/LW dial scale.



**B** Main Board Removal on page 16.

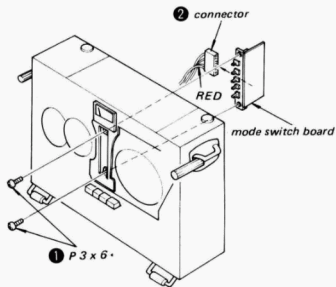
**C** MW/LW Dial Cord Stringing on page 20.

## VFO Block Removal (2)

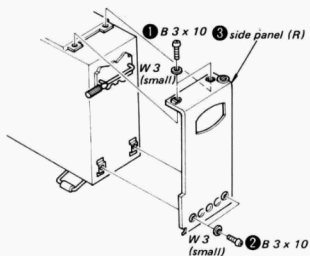


D SW Dial Scale Installation on page 18.

## Mode Switch Board Removal

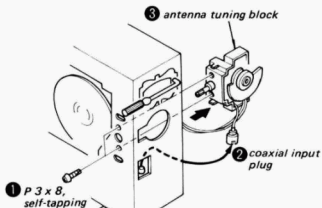


## Side Panel (R) Removal

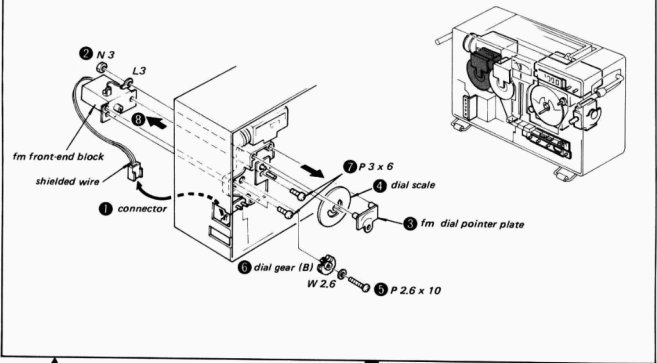


E Main Chassis Overturning (1) on page 12.

## Antenna Tuning Block Removal

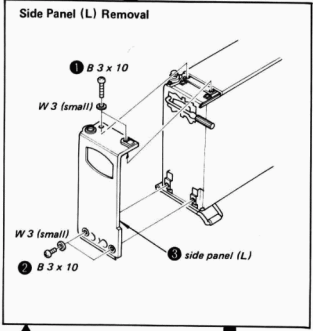


F Antenna Tuning Block Dial Cord Stringing on page 19.

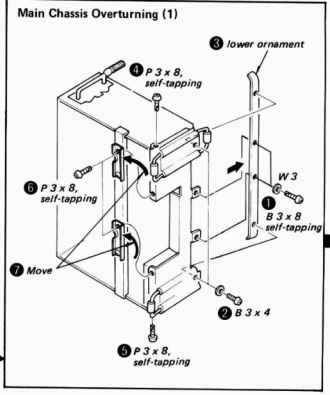
**FM Front-end Block Removal**

**G** FM Telescopic Antenna  
Removal on page 15.

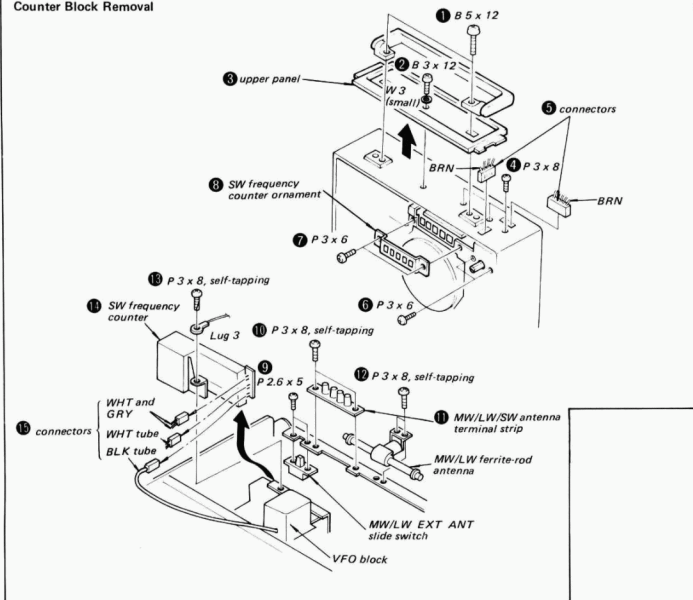
**H** FM Front-end Block  
Installation on page 17.

**Side Panel (L) Removal**

**E** Side Panel (R) Removal  
on page 11.

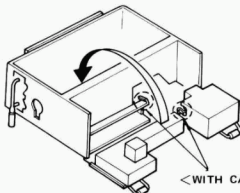
**Main Chassis Overturning (1)**

## Counter Block Removal



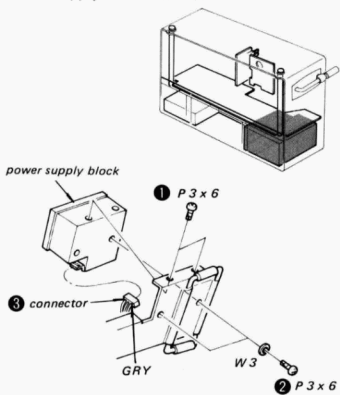
## Main Chassis Overturning (2)

The set can be overturned as shown below.

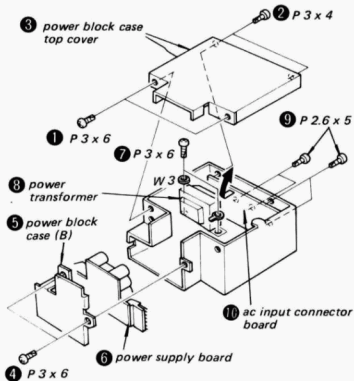


<WITH CARE: Grease is applied.>

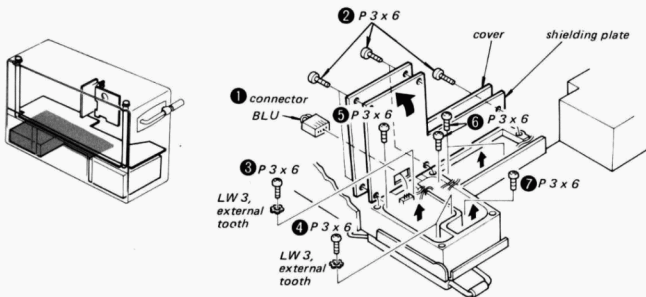
**Power Supply Block Removal**



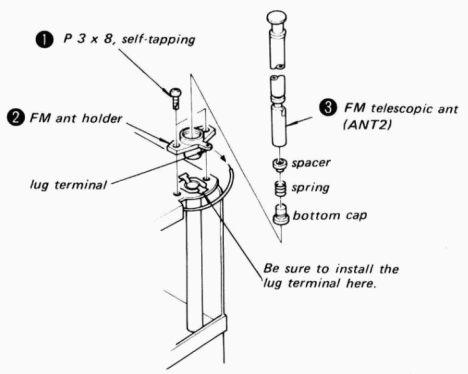
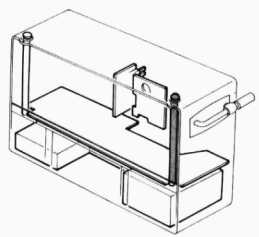
**AC Input Connector Board and Power Supply Board Removal**



**Synthesizer Block Removal**



FM Telescopic Antenna Removal

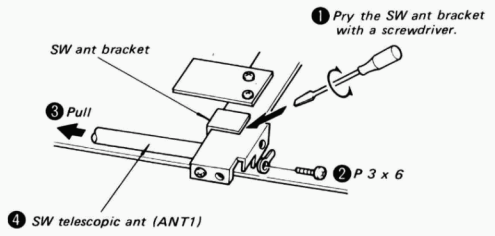
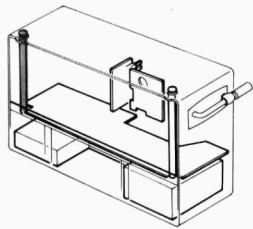


Ⓒ Side Panel (L) Removal on page 12.

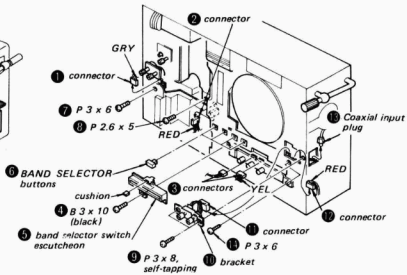
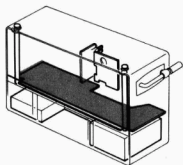
Ⓐ Rear Panel Removal on page 7.

Ⓑ MW/LW Dial Block Removal on page 10.

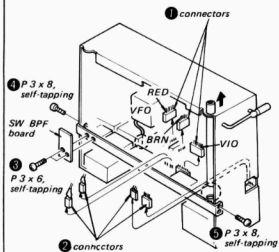
SW Telescopic Antenna Removal



Main Board Removal (1)

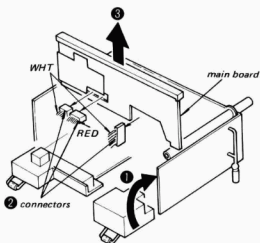


Main Board Removal (2)



6 Remove the antenna guide pipe off.  
 Note: The antenna guide pipe is fixed with locking compound.

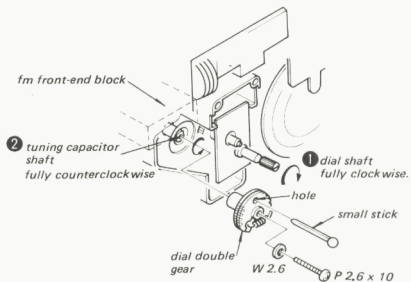
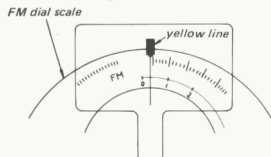
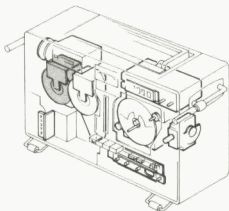
Main Board Removal (3)





**H** FM Front-end Block Removal  
on page 12.

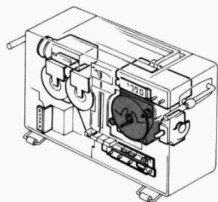
### FM Front-end Block Installation



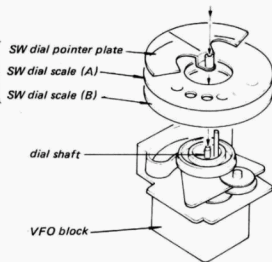
- 3** Fix the double gear with a small stick.  
Take a small stick off after installing the double gear to the tuning capacitor shaft.
- 4** Turn and set the fm dial scale so that the first long line of the scale places one division ahead of the yellow line.

**D** VFO Block Removal (2)  
on page 11.

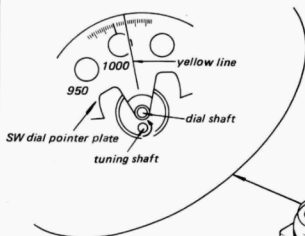
**SW Dial Scale Installation**



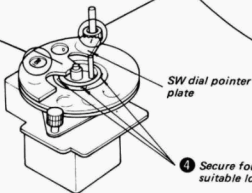
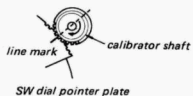
**1** Install them slightly to the dial shaft.



**3** Turn the tuning shaft fully counterclockwise. Install the two kinds of dial scale and dial pointer plate so that the yellow line on the dial pointer plate points to "1010".



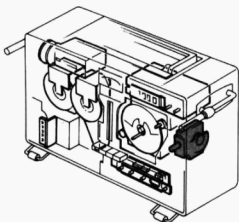
**2** After turning the calibrator shaft fully clockwise, gear the SW dial pointer plate into the calibrator shaft on line mark.



**4** Secure four grooves with a suitable locking compound.

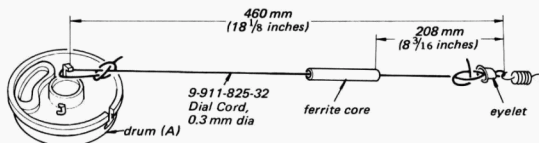
Ⓕ Antenna Tuning Block Removal  
on page 11.

### Antenna Tuning Block Dial Cord Stringing

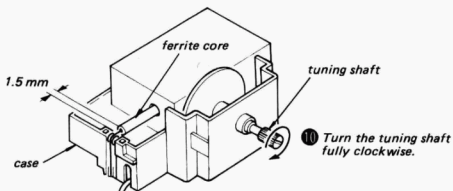
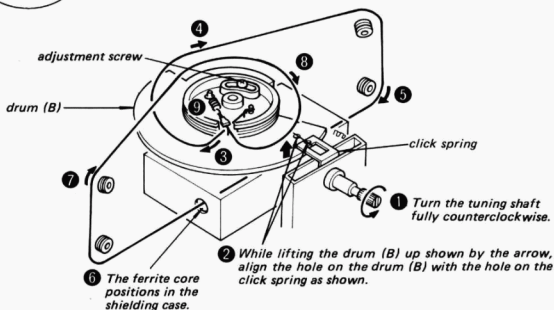


#### 1. Dial Cord Preparation

- Crimp the eyelet.
- Secure the ties, eyelet and ferrite core with a suitable locking compound.



#### 2. Dial Cord Stringing



© MW/LW Dial Block Removal on page 10.

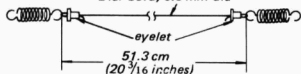
**MW/LW Dial Cord Stringing**

**2. Dial Cord Stringing**

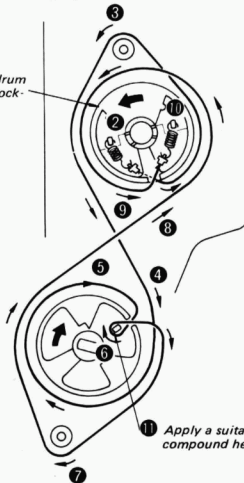
**1. Dial Cord Preparation**

- Crimp the eyelets.
- Secure the dial cord and eyelets with a suitable locking compound.

9-911-825-42  
Dial Cord, 0.5 mm dia



1 Turn this dial drum fully counterclockwise.



11 Apply a suitable locking compound here.

**MW/LW Dial Block Installation**

3 MW/LW dial pointer plate

1 pilot lamp

tuning shaft

2 MW/LW dial scale

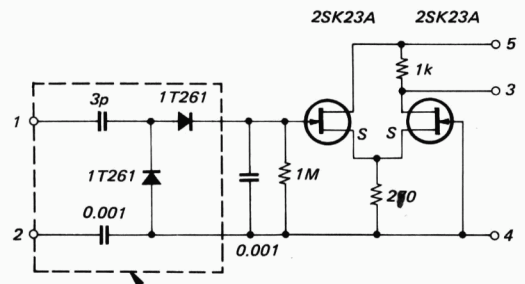
4 Turn the tuning shaft fully clockwise and then coincide the yellow line with the dot by turning the MW/LW dial scale.



### SECTION 3 ADJUSTMENTS

**Test Equipment Required:**

- FM rf signal generator
- AM rf signal generator
- FM sweep generator
- AM sweep generator
- marker generator
- frequency counter  
(100 MHz, resolution ± 1 Hz)
- ac/dc VTVM
- rf VTVM
- oscilloscope
- detector (shown below)



*Wire this section shortest possible and connect capacitor leads directly to the test points shown in setup diagrams.*

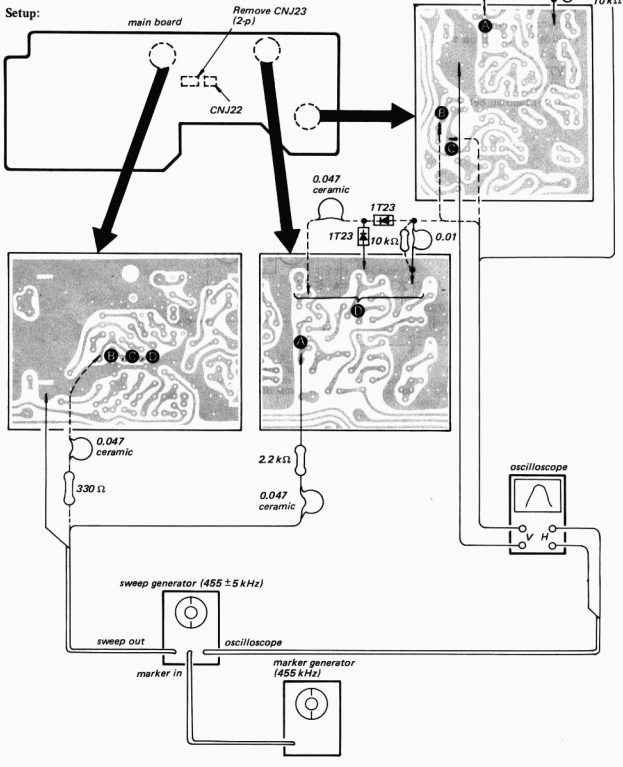
- **Note:** 1. Adjustments to the VFO can not be made by using generally available test equipment. When trouble is encountered to the VFO, replace the VFO Block.  
Part No.: **A-3624-020-B**
- 2. Overturn the main chassis before the adjustments. Refer to pages 12 and 13.

**3-1. AM IF AND BFO ADJUSTMENTS**

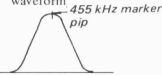
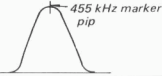
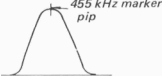
**Setting:**

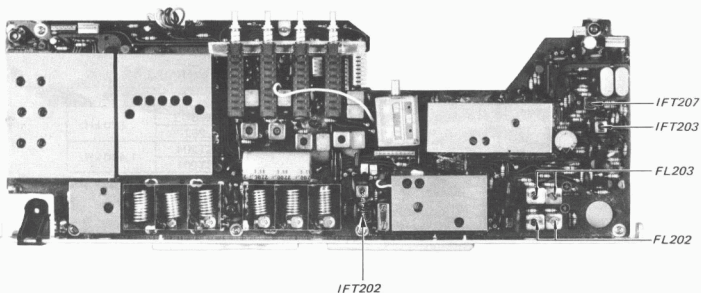
BAND SELECTOR switch: SW  
 MODE switch: NARROW  
 RF GAIN control: MIN

**Setup:**



## Procedure:

Adjust	Obtain
FL203 (Connect oscilloscope and sweep out to <b>A</b> .) (MODE switch: NORMAL) FL202 (MODE switch: NARROW)	Highest and widest waveform 
IFT202, IFT203 (Connect oscilloscope and sweep out to <b>B</b> .) (MODE switch: NORMAL)	Highest waveform 
IFT207 (MODE switch: LSB Connect oscilloscope to <b>C</b> .) Check: MODE switch: USB	A beat spike on the above waveform. Set the core at the center of rotation in which a spike appears on the waveform.  Beat spike should move to the opposite slope and stays stably.
IFT202 (Connect oscilloscope and sweep out to <b>D</b> .) (MODE switch: NARROW)	Highest waveform 



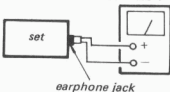
3-2. LW/MW FREQUENCY COVERAGE AND TRACKING ADJUSTMENTS

Setup:

AM rf signal generator  
(400 Hz, 30% modulation)



VOM range:  
0.5 ~ 1.5 V ac

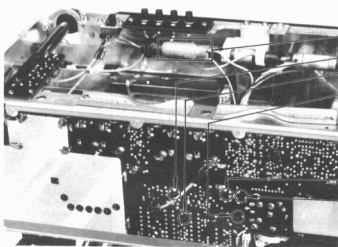


Adjust for maximum VOM reading.

A) LW

Setting:

- BAND SELECTOR switch: LW
- MODE switch: NORMAL
- VOLUME control: MAX
- TONE controls: MAX
- RF GAIN control: MAX/NORMAL



LW TRACKING	
L261-1	200 kHz
L263	
CT203	380 kHz
CT202	

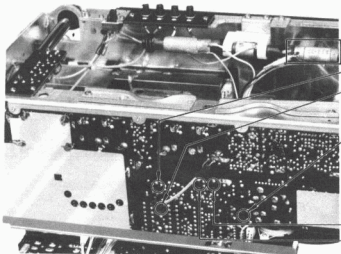
Fix L261-1 with wax after the adjustment.

LW FREQUENCY COVERAGE	
L265 (146 kHz)	
CT205 (407 kHz)	

B) MW

Setting:

- BAND SELECT switch: MW
- MODE switch: NORMAL
- VOLUME control: MAX
- TONE controls: MAX
- RF GAIN control: MAX/NORMAL



MW TRACKING	
L261-2	620 kHz
L262	
CT204	1,400 kHz
CT201	

Fix L261-2 with wax after the adjustment.

MW FREQUENCY COVERAGE	
L264 (520 kHz)	
CT206 (1,680 kHz)	



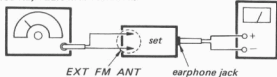
## 3-3. FM IF ALIGNMENT

## Setting:

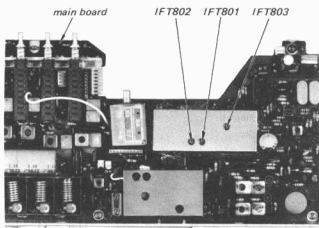
BAND SELECTOR switch:	FM
VOLUME control:	MAX
TONE controls:	MAX
MUTING switch:	OFF
AFC switch:	OFF

## Setup:

FM rf signal generator  
(400 Hz,  $\pm 22.5$  kHz deviation)



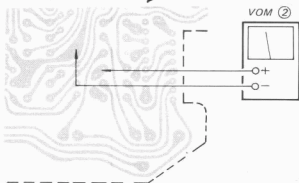
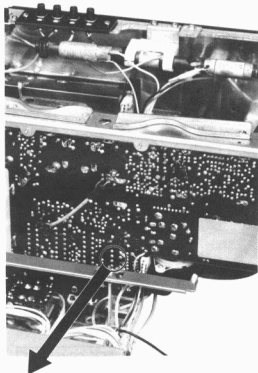
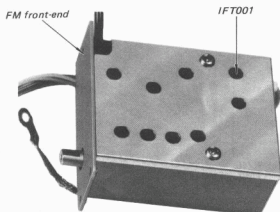
VOM range:  
0.5 ~ 1.5 V ac



## Procedure

Remove the FM front-end (Refer to page 12).

Signal Generator Frequency	Adjust	Obtain
10.7 MHz	IFT001 IFT801 IFT802	Maximum VOM ① reading.
10.7 MHz	IFT802	0 V VOM ② reading.
86.5 - 109.5 MHz (Tune the receiver in.)	IFT803	Maximum TUNING meter reading



**3-4. FM FREQUENCY COVERAGE AND TRACKING ADJUSTMENTS**

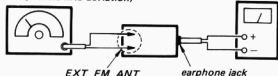
**Setting:**

BAND SELECTOR switch: FM  
 VOLUME control: MAX  
 TONE controls: MAX  
 MUTING switch: OFF  
 AFC switch: OFF

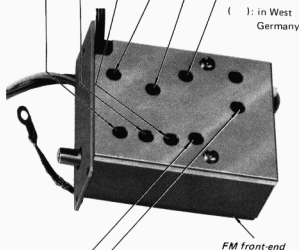
**Setup:**

FM rf signal generator  
 (400 Hz,  $\pm 22.5$  kHz deviation)

VOM range:  
 0.5 ~ 1.5 V ac



FM TRACKING					
109.5 MHz (108 MHz)			86.5 MHz (87.5 MHz)		
CT001	CT002	CT003	L001	L002	L003



FM FREQUENCY COVERAGE	
L004	86.5 MHz (87.5 MHz)
CT004	109.5 MHz (108 MHz)

( ) : in West Germany

**3-5. +5 V VOLTAGE ADJUSTMENT**

**Setting:**

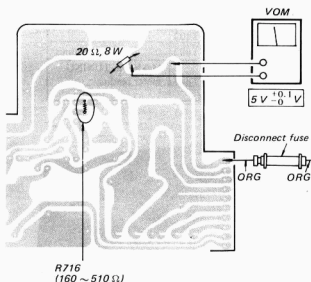
BAND SELECTOR switch: SW

**Procedure:**

1. Disconnect the fuse F2.
2. Install a 20  $\Omega$ , 8 W resistor on the conductor side as shown.
3. Adjust the value of R716 to obtain the specified voltage. Perform this adjustment on the conductor side.

**Note:** When the patterns are heated by a soldering iron, thermistor warms up. Cool off the components and circuit board at a time in selecting resistor.

4. Install the selected resistor on the component side.
5. Remove 20  $\Omega$ , 8 W resistor and reconnect the fuse.

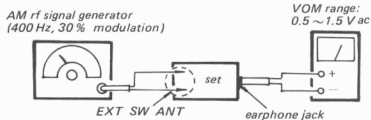


## 3-6. SW 1st IF ADJUSTMENT

## Setting:

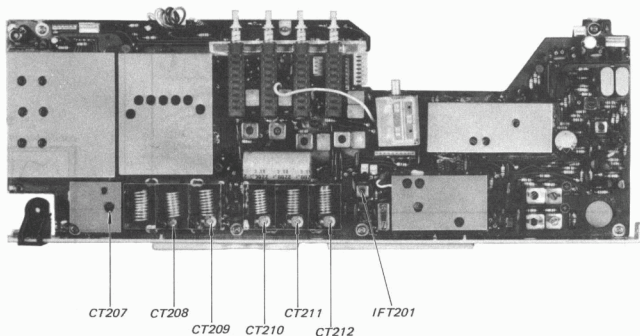
BAND SELECTOR switch:	SW
MODE switch:	NORMAL
VOLUME control:	center of rotation
TONE control:	center of rotation
NOISE BLANKER switch:	OFF

## Setup:



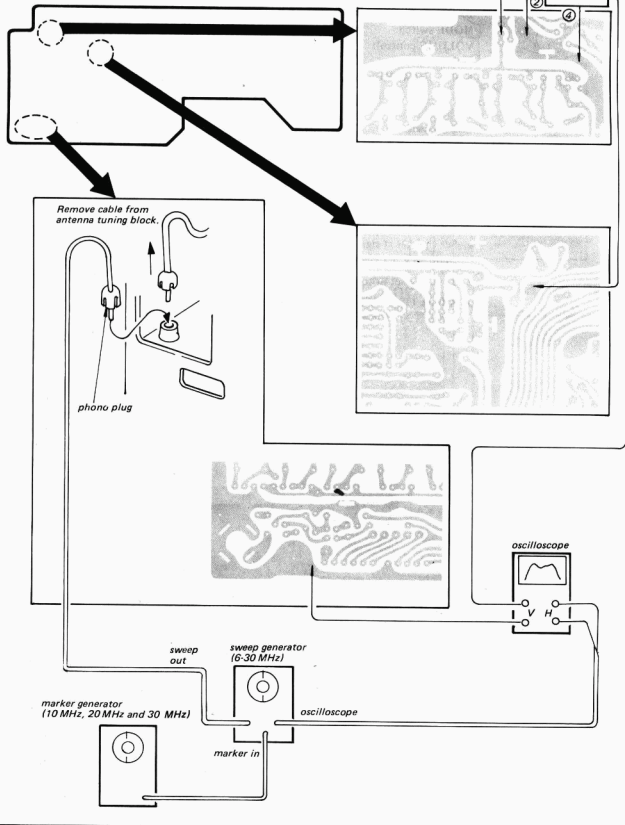
## Procedure:

1. Set the AM rf signal generator to an appropriate frequency between 1.6 MHz and 30 MHz.
2. Tune the set in to the frequency set in step 1.
3. Adjust CTs207, 208, 209, 210, 211 and 212, and IFT201 for maximum VOM reading.



3-7. BANDPASS BLOCK ADJUSTMENT

Setup: main board

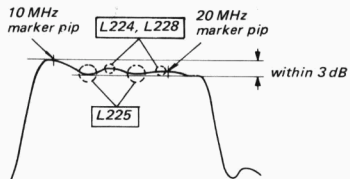


**Setting:**

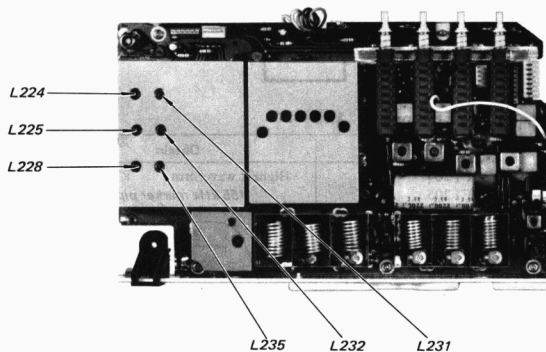
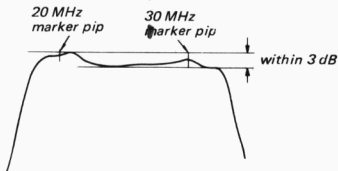
BAND SELECTOR switch: SW  
 VOLUME control: center of rotation  
 TONE controls: center of rotation  
 Marker Generator Frequencies: 10, 20 and 30 MHz

**Procedure:**

1. SW BAND SELECTOR switch: 10 MHz  
 Sweep Generator Frequency: 6-30 MHz
2. Adjust L224, 225 and 228 to obtain a wave-form shown below.



3. SW BAND SELECTOR switch: 20 MHz  
 Sweep Generator Frequency: 15-35 MHz
4. Adjust L231, 232 and 235 to obtain a wave-form shown below.



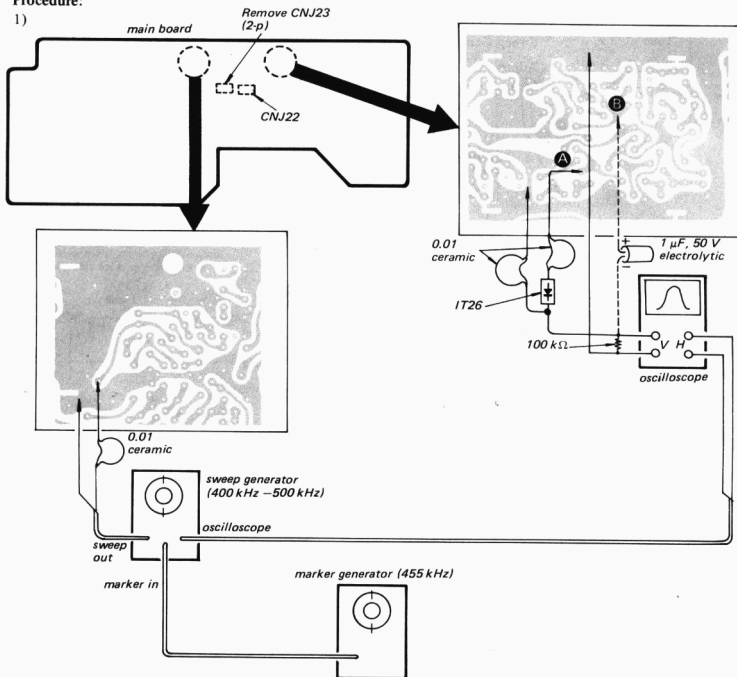
### 3-8. NOISE BLANKER ADJUSTMENT

**Setting:**

BAND SELECTOR switch: SW  
 NOISE BLANKER switch: ON

**Procedure:**

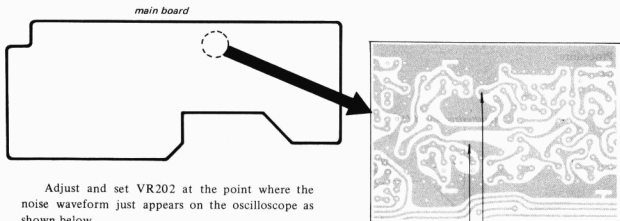
1)



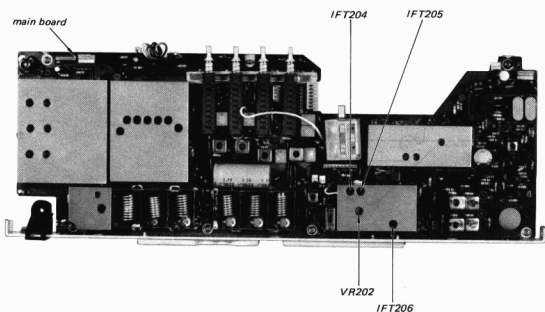
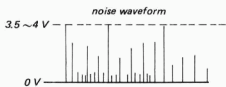
RF GAIN control: MIN

Adjust	Obtain
IFT204 IFT205 (Connect oscilloscope to <b>A</b> .)	Highest waveform 455 kHz marker pip 
IFT206 (Connect oscilloscope to <b>B</b> .)	

2) RF GAIN control: MAX/NORMAL



Adjust and set VR202 at the point where the noise waveform just appears on the oscilloscope as shown below.



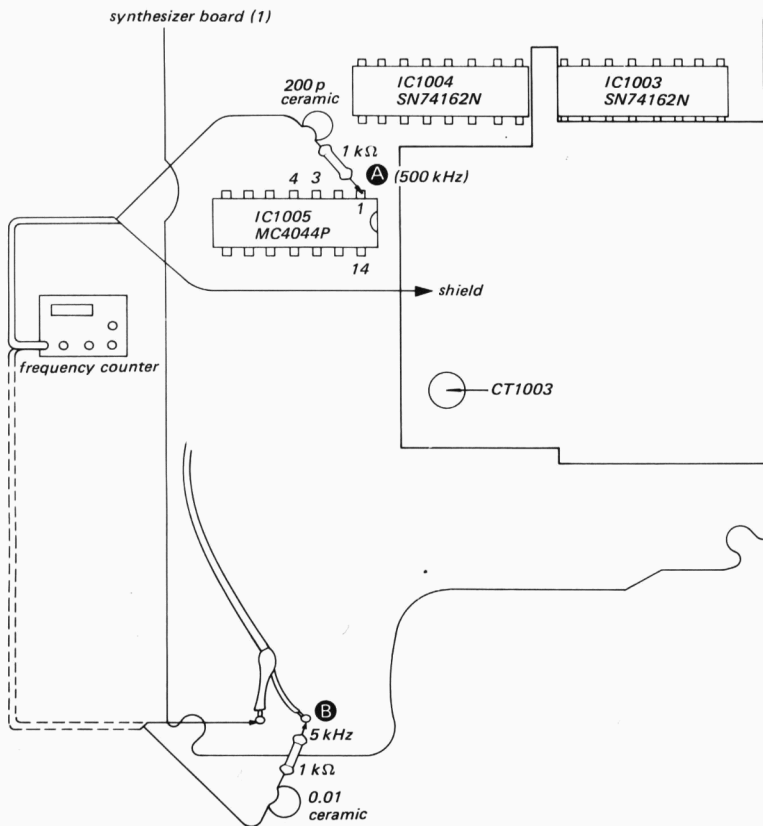
**3-9. 500 kHz REFERENCE OSCILLATOR  
ADJUSTMENT**

**Setting:**

BAND SELECTOR switch: SW

**Procedure:**

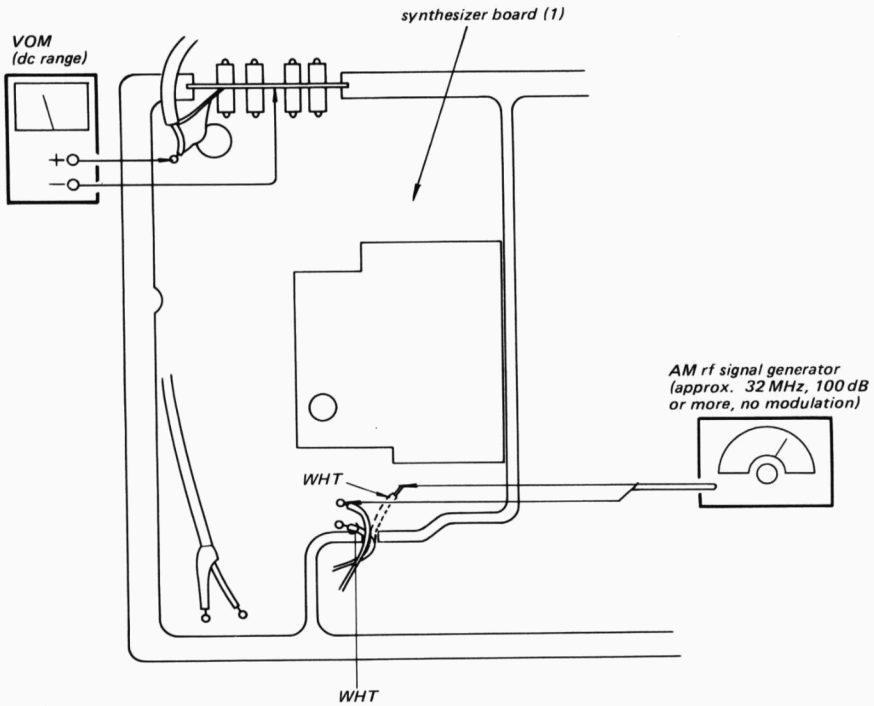
1)



Adjust	Connect Frequency Counter to	Frequency Counter Reading
CT1003	<b>A</b>	500,000 Hz $\pm$ 1 Hz
(Check)	<b>B</b>	5,000 Hz



- 2) SW BAND SELECTOR switch: 29 MHz  
 Unsolder a white wire.



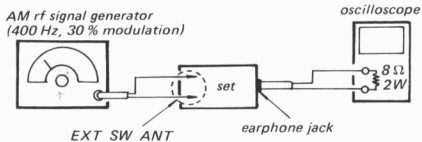
Adjust AM Rf Signal Generator Frequency	VOM Reading
around 32 MHz	0.7 V
below the frequency obtained above	6.3 V

**3-10. SW 1st MIXER BALANCE ADJUSTMENT**

**Setting:**

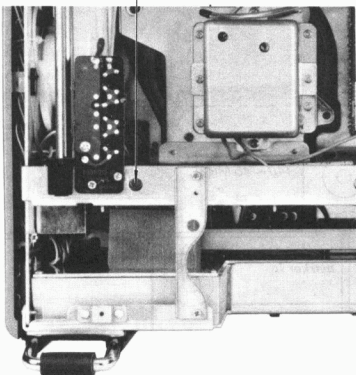
BAND SELECTOR switch: SW  
 SW BAND SELECTOR switch: 22 MHz  
 VOLUME control: center of rotation  
 TONE controls: center of rotation  
 MODE switch: AM NORMAL

**Setup:**



AM Rf Signal Generator Frequency	Tune the Set to	Adjust
22.57 MHz 70 dB	around 22.8 MHz to obtain a maximum waveform	VR201 to obtain a minimum waveform

VR201

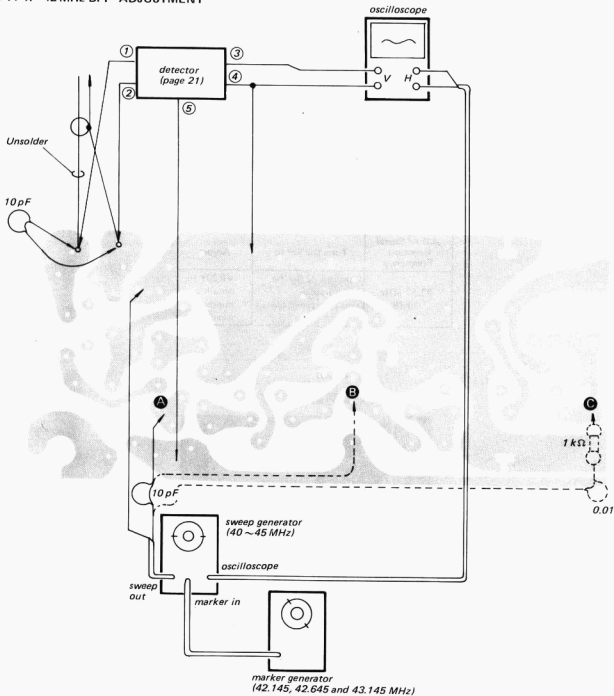


## 3-11. SYNTHESIZER SECTION ADJUSTMENTS

## Setting:

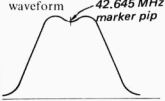
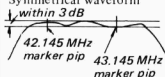
BAND SELECTOR switch: SW

## 3-11-1. 42 MHz BPF ADJUSTMENT

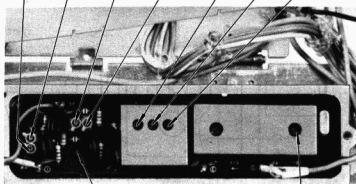


**Procedure:**

1. Turn CT1001 and stop the oscillation of 45.6 MHz. The 45.6 MHz pip disappears from the waveform on the oscilloscope.
2. Turn the cores, of L1003 through L1006 counterclockwise until they place on top of the coils.

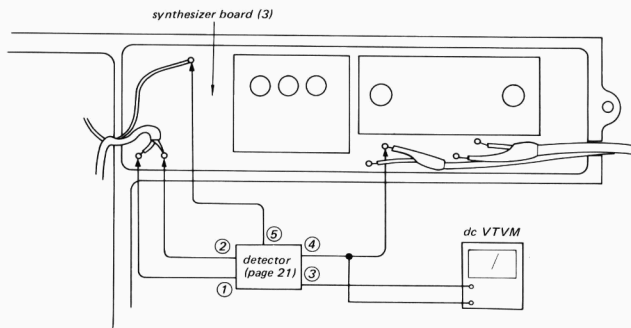
Connect Sweep Out to	Adjust	Obtain
<b>A</b>	L1008 L1009	 <p>Maximum double-humped waveform 42.645 MHz marker pip</p>
<b>B</b>	L1006 L1007	
<b>C</b>	L1003 L1004 L1005	
<b>C</b> (Reduce sweep out level)	L1003 through L1009 (fine adjust)	 <p>Symmetrical waveform within 3 dB 42.145 MHz marker pip 43.145 MHz marker pip</p>

L1009 L1008 L1007 L1006 L1005 L1004 L1003



synthesizer board (3)

CT1001



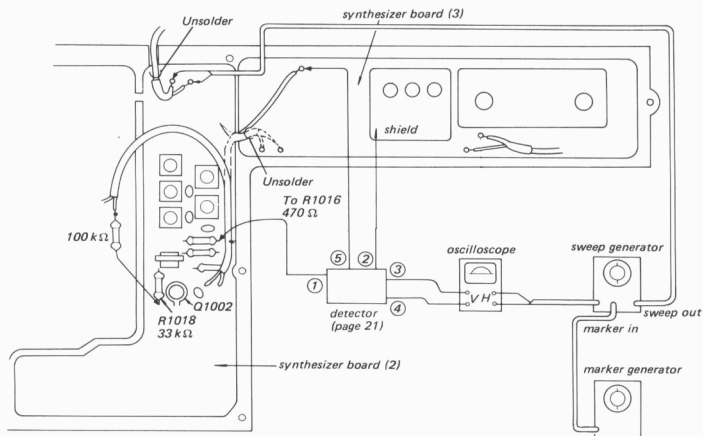
4. Turn the tuning dial throughout the range and confirm that the VTVM reading variation is within 3 dB. If not, perform steps 1 through 3.
5. Turn CT1001 and oscillate 45.6 MHz. 45.6 MHz pip appears on the waveform again.

3-11-2. 46-76 MHz BPF ADJUSTMENT

Setting:

BAND SELECTOR switch: SW

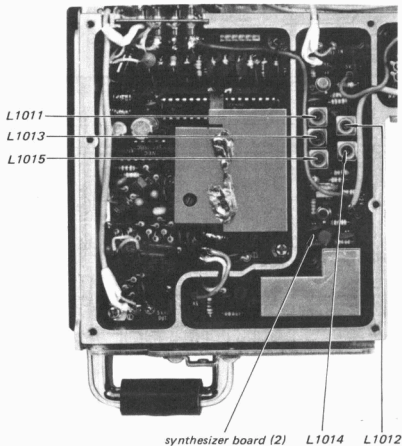
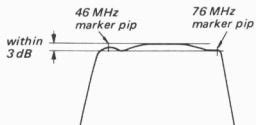
Setup:



Procedure:

Adjust	Obtain
L1012 L1014 (ORG)	Maximum amplitude at 76 MHz.
L1013 (RED)	Maximum amplitude at 46 MHz.
L1011 L1015 (BLU)	Same amplitude at 46 MHz and 76 MHz.

Repeat all the above adjustment.

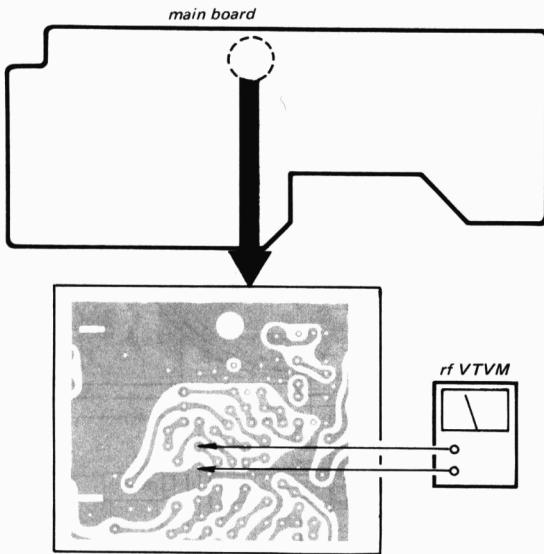


**3-11-3. SW 2nd LOCAL OSCILLATOR  
ADJUSTMENT**

**Setting:**

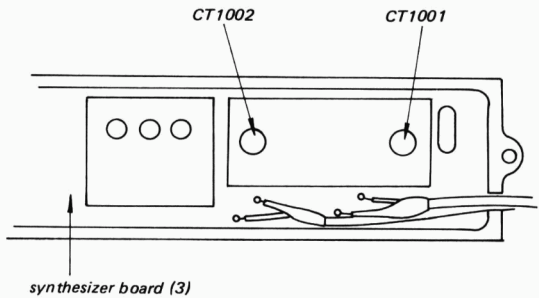
BAND SELECTOR switch: SW

**Setup:**



**Procedure:**

Adjust	Obtain
CT1001	Setting position. 
CT1002	Minimum VTVM reading.

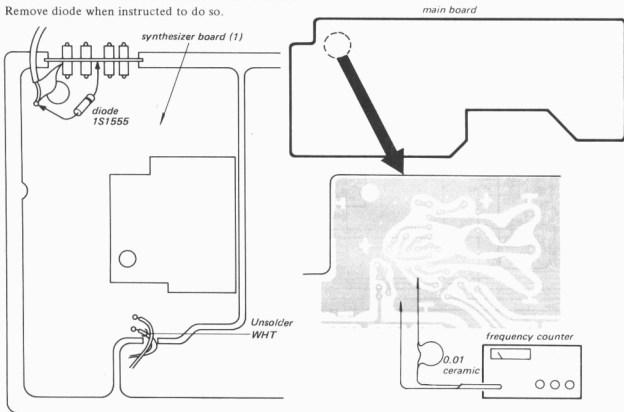


## 3-11-4. VCO ADJUSTMENT

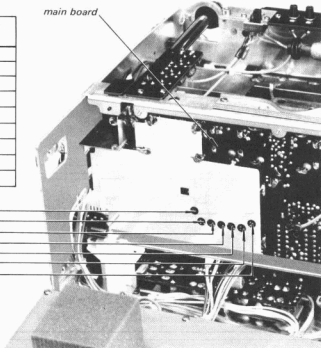
## Setting:

BAND SELECTOR switch: SW

Unsolder white wire and install a diode as shown.  
Remove diode when instructed to do so.



Step	SW BAND SELECTOR	Adjust	Frequency Counter Reading
1	2 MHz	L268	44.0 MHz
2	Remove diode 1S1555.		
3	3 MHz	L274	52.3 MHz
4	6 MHz	L269	56.1 MHz
5	10 MHz	L270	61.6 MHz
6	15 MHz	L273	66.4 MHz
7	20 MHz	L271	71.7 MHz
8	25 MHz	L272	76.8 MHz
9	Fix all coils with wax after the adjustment.		

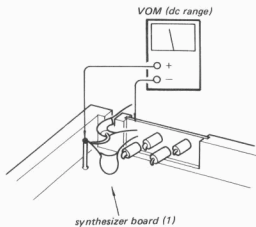
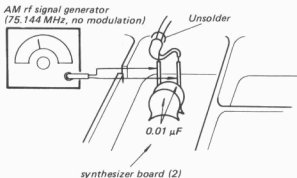


3-11-5. SYNTHESIZER SECTION CHECKOUT

Setting:

BAND SELECTOR switch: SW  
 SW BAND SELECTOR switch: 29 MHz

Setup:



Procedure:

1. Turn the SW tuning knob and obtain a 29 MHz 999 kHz indication on the digital frequency indicator on the front panel.
2. Fine adjust the frequency of AM rf signal generator around 75.14 MHz.

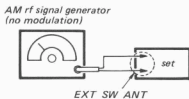
AM Rf Signal Generator Frequency	VOM Indication
above 75.144 MHz	0.7 V
below 75.144 MHz	6.3 V

3-11-6. SW SPURIOUS BEAT ADJUSTMENT

Setting:

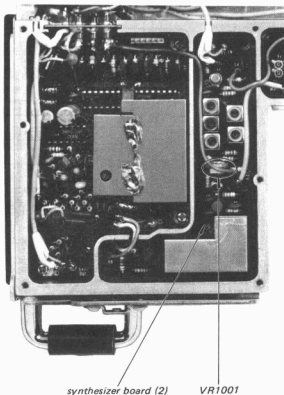
BAND SELECTOR switch: SW  
 SW BAND SELECTOR switch: 29 MHz  
 VOLUME control: MAX  
 TONE controls: MAX  
 RF GAIN control: MAX/NORMAL

Setup:



Procedure:

AM Rf Signal Generator Frequency	Adjust
approximately 29.352 MHz or 29.852 MHz	VR1001 for a minimum beat note



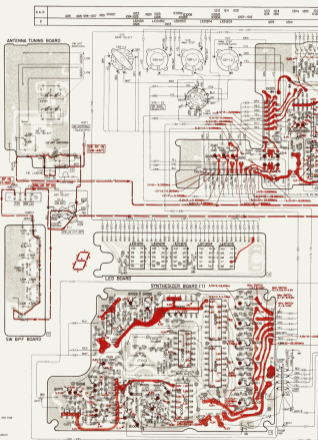


SECTION 4  
DIAGRAMS

4.1. MOUNTING DIAGRAM  
— Conductor Side —



1002 154  
1001 150 242  
 1003 152 240  
1004 156 244  
1005 158 246  
 1006 160 248  
1007 162 250  
 1008 164 252  
1009 166 254  
 1010 168 256  
1011 170 258  
 1012 172 260  
 1013 174 262  
 1014 176 264  
 1015 178 266  
 1016 180 268  
 1017 182 270  
 1018 184 272  
 1019 186 274  
 1020 188 276  
 1021 190 278  
 1022 192 280  
 1023 194 282  
 1024 196 284  
 1025 198 286  
 1026 200 288  
 1027 202 290  
 1028 204 292  
 1029 206 294  
 1030 208 296  
 1031 210 298  
 1032 212 300  
 1033 214 302  
 1034 216 304  
 1035 218 306  
 1036 220 308  
 1037 222 310  
 1038 224 312  
 1039 226 314  
 1040 228 316  
 1041 230 318  
 1042 232 320  
 1043 234 322  
 1044 236 324  
 1045 238 326  
 1046 240 328  
 1047 242 330  
 1048 244 332  
 1049 246 334  
 1050 248 336  
 1051 250 338  
 1052 252 340  
 1053 254 342  
 1054 256 344  
 1055 258 346  
 1056 260 348  
 1057 262 350  
 1058 264 352  
 1059 266 354  
 1060 268 356  
 1061 270 358  
 1062 272 360  
 1063 274 362  
 1064 276 364  
 1065 278 366  
 1066 280 368  
 1067 282 370  
 1068 284 372  
 1069 286 374  
 1070 288 376  
 1071 290 378  
 1072 292 380  
 1073 294 382  
 1074 296 384  
 1075 298 386  
 1076 300 388  
 1077 302 390  
 1078 304 392  
 1079 306 394  
 1080 308 396  
 1081 310 398  
 1082 312 400  
 1083 314 402  
 1084 316 404  
 1085 318 406  
 1086 320 408  
 1087 322 410  
 1088 324 412  
 1089 326 414  
 1090 328 416  
 1091 330 418  
 1092 332 420  
 1093 334 422  
 1094 336 424  
 1095 338 426  
 1096 340 428  
 1097 342 430  
 1098 344 432  
 1099 346 434  
 1100 348 436  
 1101 350 438  
 1102 352 440  
 1103 354 442  
 1104 356 444  
 1105 358 446  
 1106 360 448  
 1107 362 450  
 1108 364 452  
 1109 366 454  
 1110 368 456  
 1111 370 458  
 1112 372 460  
 1113 374 462  
 1114 376 464  
 1115 378 466  
 1116 380 468  
 1117 382 470  
 1118 384 472  
 1119 386 474  
 1120 388 476  
 1121 390 478  
 1122 392 480  
 1123 394 482  
 1124 396 484  
 1125 398 486  
 1126 400 488  
 1127 402 490  
 1128 404 492  
 1129 406 494  
 1130 408 496  
 1131 410 498  
 1132 412 500  
 1133 414 502  
 1134 416 504  
 1135 418 506  
 1136 420 508  
 1137 422 510  
 1138 424 512  
 1139 426 514  
 1140 428 516  
 1141 430 518  
 1142 432 520  
 1143 434 522  
 1144 436 524  
 1145 438 526  
 1146 440 528  
 1147 442 530  
 1148 444 532  
 1149 446 534  
 1150 448 536  
 1151 450 538  
 1152 452 540  
 1153 454 542  
 1154 456 544  
 1155 458 546  
 1156 460 548  
 1157 462 550  
 1158 464 552  
 1159 466 554  
 1160 468 556  
 1161 470 558  
 1162 472 560  
 1163 474 562  
 1164 476 564  
 1165 478 566  
 1166 480 568  
 1167 482 570  
 1168 484 572  
 1169 486 574  
 1170 488 576  
 1171 490 578  
 1172 492 580  
 1173 494 582  
 1174 496 584  
 1175 498 586  
 1176 500 588  
 1177 502 590  
 1178 504 592  
 1179 506 594  
 1180 508 596  
 1181 510 598  
 1182 512 600  
 1183 514 602  
 1184 516 604  
 1185 518 606  
 1186 520 608  
 1187 522 610  
 1188 524 612  
 1189 526 614  
 1190 528 616  
 1191 530 618  
 1192 532 620  
 1193 534 622  
 1194 536 624  
 1195 538 626  
 1196 540 628  
 1197 542 630  
 1198 544 632  
 1199 546 634  
 1200 548 636  
 1201 550 638  
 1202 552 640  
 1203 554 642  
 1204 556 644  
 1205 558 646  
 1206 560 648  
 1207 562 650  
 1208 564 652  
 1209 566 654  
 1210 568 656  
 1211 570 658  
 1212 572 660  
 1213 574 662  
 1214 576 664  
 1215 578 666  
 1216 580 668  
 1217 582 670  
 1218 584 672  
 1219 586 674  
 1220 588 676  
 1221 590 678  
 1222 592 680  
 1223 594 682  
 1224 596 684  
 1225 598 686  
 1226 600 688  
 1227 602 690  
 1228 604 692  
 1229 606 694  
 1230 608 696  
 1231 610 698  
 1232 612 700  
 1233 614 702  
 1234 616 704  
 1235 618 706  
 1236 620 708  
 1237 622 710  
 1238 624 712  
 1239 626 714  
 1240 628 716  
 1241 630 718  
 1242 632 720  
 1243 634 722  
 1244 636 724  
 1245 638 726  
 1246 640 728  
 1247 642 730  
 1248 644 732  
 1249 646 734  
 1250 648 736  
 1251 650 738  
 1252 652 740  
 1253 654 742  
 1254 656 744  
 1255 658 746  
 1256 660 748  
 1257 662 750  
 1258 664 752  
 1259 666 754  
 1260 668 756  
 1261 670 758  
 1262 672 760  
 1263 674 762  
 1264 676 764  
 1265 678 766  
 1266 680 768  
 1267 682 770  
 1268 684 772  
 1269 686 774  
 1270 688 776  
 1271 690 778  
 1272 692 780  
 1273 694 782  
 1274 696 784  
 1275 698 786  
 1276 700 788  
 1277 702 790  
 1278 704 792  
 1279 706 794  
 1280 708 796  
 1281 710 798  
 1282 712 800  
 1283 714 802  
 1284 716 804  
 1285 718 806  
 1286 720 808  
 1287 722 810  
 1288 724 812  
 1289 726 814  
 1290 728 816  
 1291 730 818  
 1292 732 820  
 1293 734 822  
 1294 736 824  
 1295 738 826  
 1296 740 828  
 1297 742 830  
 1298 744 832  
 1299 746 834  
 1300 748 836  
 1301 750 838  
 1302 752 840  
 1303 754 842  
 1304 756 844  
 1305 758 846  
 1306 760 848  
 1307 762 850  
 1308 764 852  
 1309 766 854  
 1310 768 856  
 1311 770 858  
 1312 772 860  
 1313 774 862  
 1314 776 864  
 1315 778 866  
 1316 780 868  
 1317 782 870  
 1318 784 872  
 1319 786 874  
 1320 788 876  
 1321 790 878  
 1322 792 880  
 1323 794 882  
 1324 796 884  
 1325 798 886  
 1326 800 888  
 1327 802 890  
 1328 804 892  
 1329 806 894  
 1330 808 896  
 1331 810 898  
 1332 812 900  
 1333 814 902  
 1334 816 904  
 1335 818 906  
 1336 820 908  
 1337 822 910  
 1338 824 912  
 1339 826 914  
 1340 828 916  
 1341 830 918  
 1342 832 920  
 1343 834 922  
 1344 836 924  
 1345 838 926  
 1346 840 928  
 1347 842 930  
 1348 844 932  
 1349 846 934  
 1350 848 936  
 1351 850 938  
 1352 852 940  
 1353 854 942  
 1354 856 944  
 1355 858 946  
 1356 860 948  
 1357 862 950  
 1358 864 952  
 1359 866 954  
 1360 868 956  
 1361 870 958  
 1362 872 960  
 1363 874 962  
 1364 876 964  
 1365 878 966  
 1366 880 968  
 1367 882 970  
 1368 884 972  
 1369 886 974  
 1370 888 976  
 1371 890 978  
 1372 892 980  
 1373 894 982  
 1374 896 984  
 1375 898 986  
 1376 900 988  
 1377 902 990  
 1378 904 992  
 1379 906 994  
 1380 908 996  
 1381 910 998  
 1382 912 1000



Notes:

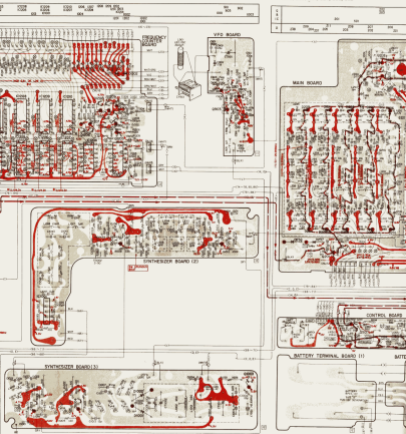
- Call to 1 indicates entry of starting point and direction of installation.
- Component side letters and through hole.

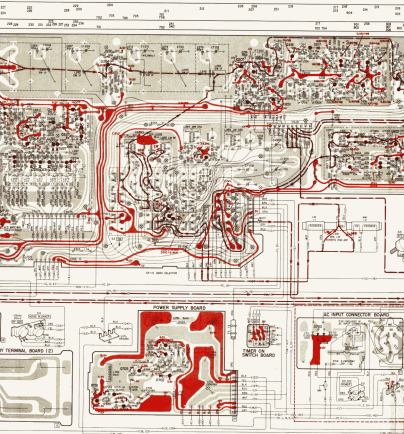

  
 Pin 1  
 Pin 1

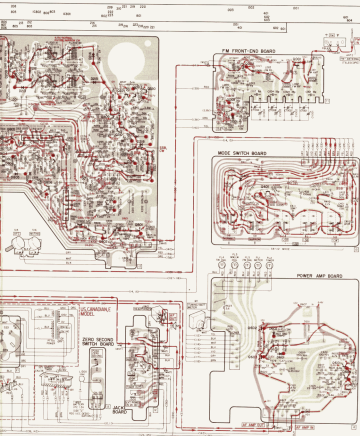
Note:

R210, 214, 218, 222, 228

R235, 238, 244, 321, 363, 836 flexible resistor



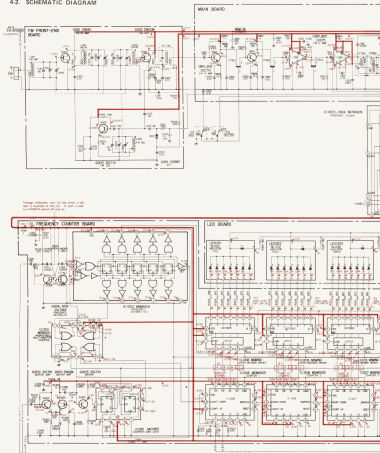


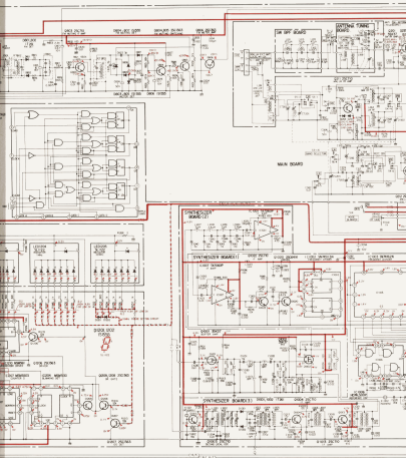


Note: The components identified by shading are critical for safety. Replace only with part number specified.

CRF-320 CR

#### 4.2. SCHEMATIC DIAGRAM



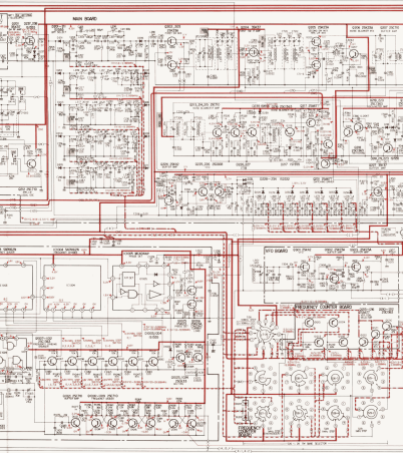


Note:

R210, 214, 216, 222, 226  
R235, 239, 244, 321, 363, 836

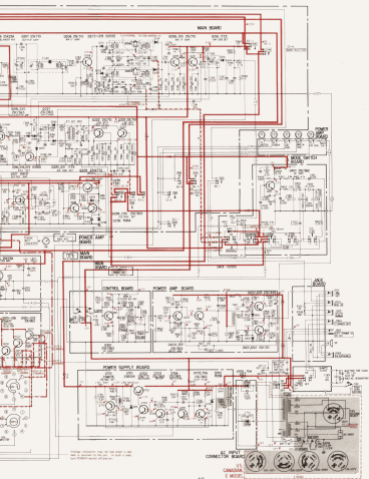
Fusible resistor

CRF-320 CR





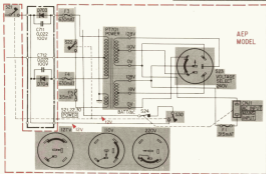




AEP model

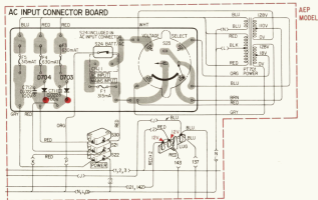
## 4-3. SCHEMATIC DIAGRAM — Power Supply Section —

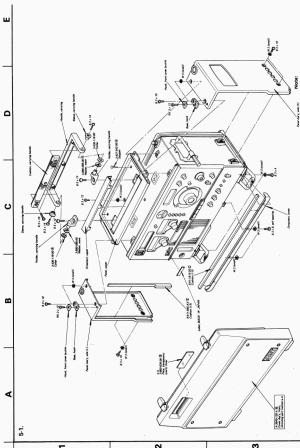
Note: The components identified by shading are critical for safety. Replace only with part number specified.



## 4-4. MOUNTING DIAGRAM

— Conductor Side —



SECTION 5  
EXPLODED VIEWS

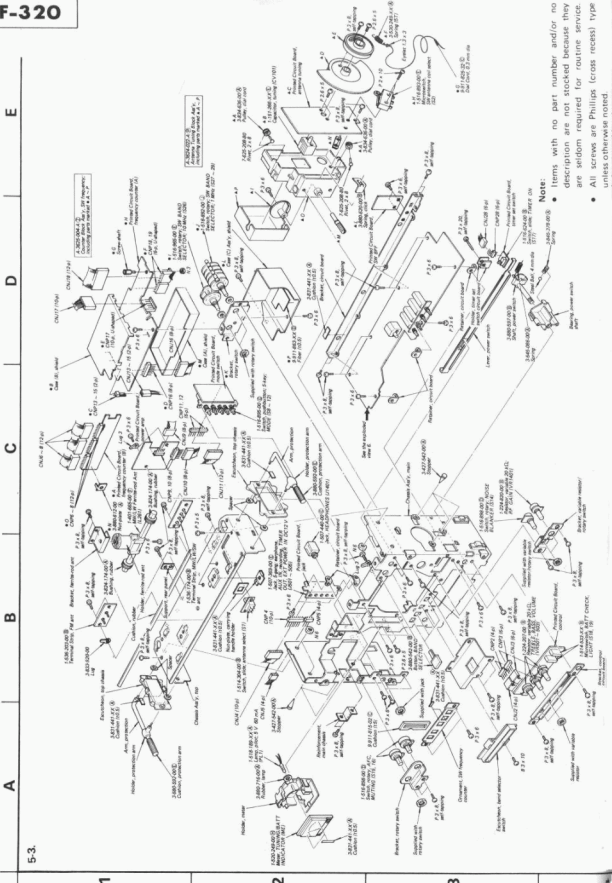
- NOTE:
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
  - All screws are Phillips type unless otherwise noted.
  - Circled letters (A) through (I) are applicable.

AEP MODEL

5-1

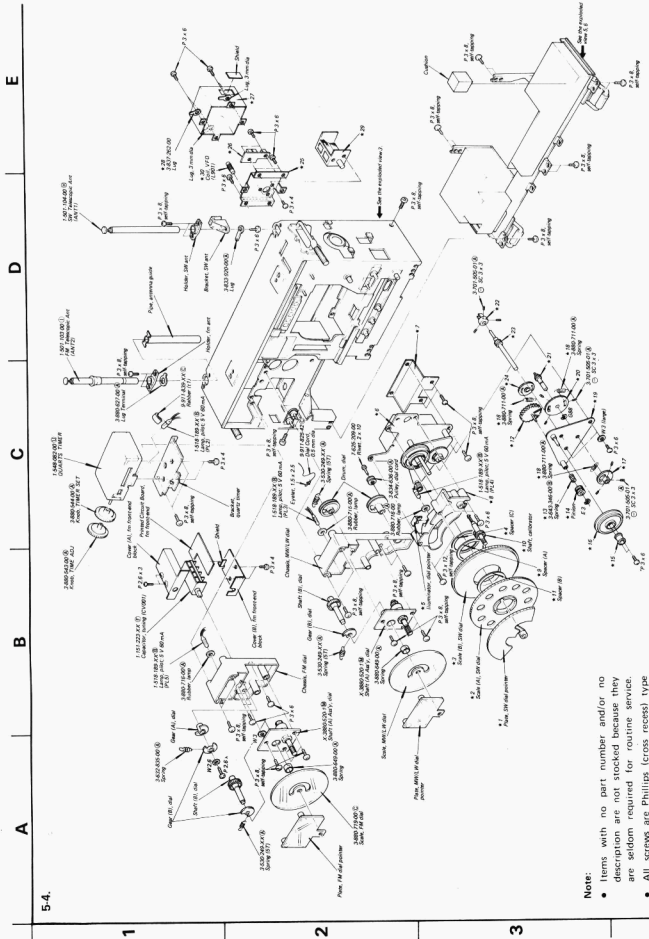


- (- ) = slotted head
- Circled letters (A to Z) are applicable to European models only.



Note:  
 • Items with no part number and/or no description are not stocked because they are seldom required for routine service.  
 • All screws are Phillips (cross recess) type unless otherwise noted.

5-3.



5-4.

**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (LEET) shows the number of coils in spring.
- Circled letters ( A ) are applicable to European models only.

5-5.

A B C D

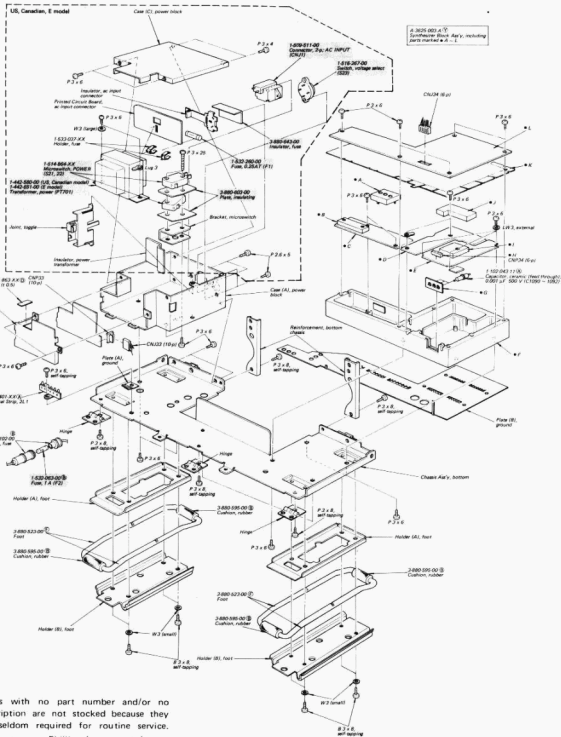
1

2

3

4

5



## Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.  
(—) = slotted head
- Circled letters (A) to (Z) are applicable to European models only.





## SECTION 6

### ELECTRICAL PARTS LIST

Note: Circled letters ( **A** to **Z** ) are applicable to European models only.

Ref. No.    Part No.    Description

#### SEMICONDUCTORS

##### Transistors

Q001	(C) 2SK42
Q002	(C) 2SK23A
Q003	(B) 2SC710
Q201	(E) 3SK37
Q202, 203	(C) 2SK23A
Q204	(E) 3SK37
Q205, 206	(C) 2SK23A
Q207 ~ 215	(B) 2SC710
⇒ Q216	(B) 2SC634A
⇒ Q217	(C) 2SA678
⇒ Q218 ~ 221	(B) 2SC634A
Q222, 223	(B) 2SC710
Q224	(C) 2SK42
Q225, 226	(B) 2SC668
Q227	(E) 3SK37
⇒ Q228	(B) 2SC634A
Q229	(C) 2SA772
⇒ Q230	(B) 2SC634A
⇒ Q231	(C) 2SA678
Q401	(B) 2SC632A
⇒ Q501, 601	(B) 2SC634A
Q602, 603	(C) 2SC1429
⇒ Q604	(B) 2SC634A
Q701	(C) 2SA678
Q702	(C) 2SA772
Q703 ~ 706	(B) 2SC634A
Q801 ~ 803	(B) 2SC710
⇒ Q804 ~ 806	(B) 2SC634A
Q901	(C) 2SK42
Q902, 903	(C) 2SK23A
Q1001, 1002	(E) 3SK37
Q1003, 1004	(B) 2SC710
Q1006	(C) 2SK23A
⇒ Q1007 ~ 1012	(B) 2SC634A

Ref. No.    Part No.    Description

Q1013 ~ 1018	(B) 2SC710
Q1019, 1020	(C) 2SC641K
Q1021, 2022	(B) 2SC710
⇒ Q1023, 1024	(B) 2SC634A
Q1025, 1201	(C) 2SK23A
Q1202, 1203	(B) 2SC710
⇒ Q1204 ~ 1212	(B) 2SC634A
⇒ Q1213 ~ 1216	(C) 2SA678
	<b>ICs</b>
IC801, 802	(D) CX075A
IC1001	(D) TA7060P
⇒ IC1002	(J) 74S113DC
IC1003, 1004	(J) SN74162N
IC1005	(K) MC4044P
⇒ IC1006	(E) HD74LS00P
IC1007	(D) TA7060P
IC1201	(H) 34013PC
IC1202	(E) MSM505
IC1203	(K) MSM551H
IC1204	(H) MSM530
IC1205 ~ 1207	(L) MSM5503
IC1208 ~ 1210	(K) MSM561
	<b>Diodes</b>
⇒ D001	(B) 1S351M
D201 ~ 209	(B) 1S1555
D211 ~ 215	(B) 1S1555
⇒ D216	(B) 1T235
D217 ~ 219	(B) 1S1555
⇒ D220, 221	(B) 1T235
D223, 225	(B) 1S1555
D226, 227	(C) 1T18
D228 ~ 234	(B) 1S2222
D235	(B) 1T261
D236	(B) RD6A
D237 ~ 241	(B) 1S1555
D401	(B) 1S1555
D601, 602	(A) VD1120
D701	(B) 2SB324

⇒: Due to replacement parts, the descriptions are different from the diagrams.

Note: Circled letters (A) to (Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
D702		(D) RD5A
<b>D703, 704</b>		(D) <b>10E2</b>
D801, 802		(B) 1T261
D803 ~ 807		(B) 1S1555
D1001, 1002		(B) 1T261
D1003, 1004		(B) 1S1555
D1201 ~ 1204		(B) 1S1555
LED1201 ~ 1205		(H) SL 1122
<b>Thermistors</b>		
Th701	1-800-196-00	(A) S-300
Th1001	1-800-198-00	(A) S-1K
Th1002	1-800-194-00	(A) S-90
<b>COILS</b>		
L.001	1-425-929-00	(B) FM Antenna
L.002	1-425-930-00	(B) FM RF
L.003	1-425-929-00	(B) FM RF
L.004	1-405-527-00	(B) FM Osc
L.006	1-407-157-XX	(A) Microinductor, 10 $\mu$ H
L.201	1-407-178-XX	(A) Microinductor, 1 $\mu$ H
L.224	1-407-864-00	(B) RF BPF
L.225	1-407-865-00	(B) RF BPF
L.228	1-407-864-00	(B) RF BPF
L.231	1-407-862-00	(B) RF BPF
L.232	1-407-863-00	(B) RF BPF
L.235	1-407-862-00	(B) RF BPF
L.261	1-401-665-00	(F) MW/LW Ferrite-rod Antenna
L.262	1-425-911-00	(B) MW RF
L.263	1-425-444-00	(B) LW RF
L.264	1-405-717-00	(B) MW Osc
L.265	1-405-716-00	(B) LW Osc
L.266	1-417-053-00	(D) VCO Matching Transformer
L.267	1-407-178-XX	(A) Microinductor, 1 $\mu$ H
L.268	1-433-184-00	(B) VCO (1)

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
L.269	1-433-185-00	(B) VCO (3)
L.270	1-433-188-00	(B) VCO (4)
L.271	1-433-189-00	(B) VCO (6)
L.272	1-433-190-00	(B) VCO (7)
L.273	1-433-186-00	(B) VCO (5)
L.274	1-433-187-00	(B) VCO (2)
L.275	1-425-912-00	(B) Mixing
L.282, 283	1-407-661-XX	(A) Microinductor, 470 $\mu$ H
L.287, 288	1-407-157-XX	(A) Microinductor, 10 $\mu$ H
L.289	1-407-661-XX	(A) Microinductor, 470 $\mu$ H
L.290	1-407-178-XX	(A) Microinductor, 1 $\mu$ H
L.401 ~ 403	1-407-883-00	(C) Microinductor, 100 mH
L.701, 703	1-407-857-00	(D) Choke, 3 mH
L.702	1-407-884-00	(H) Choke, 6 mH
L.804	1-407-169-XX	(A) Microinductor, 100 $\mu$ H
L.1010	1-407-178-XX	(A) Microinductor, 1 $\mu$ H
L.1016	1-407-169-XX	(A) Microinductor, 100 $\mu$ H
L.1021 ~ 1023	1-407-856-00	(C) Choke, 1 mH
L.1025, 1026	1-407-169-XX	(A) Microinductor, 100 $\mu$ H
L.1201, 1202	1-407-856-00	(C) Choke, 1 mH
L.1203	1-407-175-XX	(A) Microinductor, 330 $\mu$ H
L.1300	1-407-856-00	(C) Choke, 1 mH
<b>TRANSFORMERS</b>		
FL201	1-403-165-00	(C) Ceramic Filter
FL202A, B	1-403-888-00	Mechanical Filter
FL203A, B	1-404-024-00	Mechanical Filter
IFT001	1-404-031-00	(B) FM IFT
IFT202	1-404-023-00	(B) AM IFT
IFT203	1-404-152-00	(B) AM IFT
IFT204 ~ 206	1-404-023-00	(B) AM IFT
IFT207	1-459-153-00	(B) BFO
IFT801	1-403-959-00	(B) FM Discriminator
IFT802	1-403-953-00	(B) FM Discriminator
IFT803	1-403-243-00	(B) FM IFT
<b>PT701</b>	1-442-580-00	Power (US, Canadian model)
	1-442-651-00	Power (E model)
	1-442-703-00	(L) Power (AEP, UK model)
T601	1-423-140-XX	(C) Input

Note: The components identified by shading are critical for safety. Replace only with part number specified.

Note: Circled letters (A) to (Z) are applicable to European models only.

Ref. No.	Part No.	Description
<b>CAPACITORS</b>		
All capacitors are in $\mu\text{F}$ and of ceramic unless otherwise noted. (p = $\mu\text{F}$ , elect = electrolytic) 50 or less working volts are omitted except for electrolytic type.		
C001	1-102-947-11 (A)	10 p
C002	1-161-013-11 (A)	0.01 (boundary layer)
C003, 004	1-102-951-11 (A)	15 p
C005	1-161-013-11 (A)	0.01 (boundary layer)
C006	1-102-972-11 (A)	91 p
C009	1-161-013-11 (A)	0.01 (boundary layer)
C011, 012	1-102-947-11 (A)	10 p
C013	1-102-663-11 (A)	8 p
C014	1-161-013-11 (A)	0.01 (boundary layer)
C015	1-127-019-11 (B)	0.1 10V solid aluminum
C016	1-121-651-11 (A)	10 16V elect
C017	1-102-712-11 (A)	6 p
C018	1-102-975-11 (A)	100 p
C100	1-103-733-11 (A)	2200 p 50V polystyrol
C101	1-103-729-11 (A)	0.0015 50V polystyrol
C102	1-103-728-11 (A)	0.0013 50V polystyrol
C103	1-107-082-11 (A)	75 p silvered mica
C105	1-101-882-11 (A)	51 p
C106	1-102-946-11 (A)	9 p
C107	1-102-975-11 (A)	100 p
C201 ~ 203	1-101-118-11 (A)	0.01
C204	1-101-361-11 (A)	150 p
C205	1-107-082-11 (A)	75 p silvered mica
C206	1-107-068-11 (A)	20 p silvered mica
C207 ~ 209	1-161-013-11 (A)	0.01 (boundary layer)
C210	1-102-979-11 (A)	240 p
C211	1-107-081-11 (A)	68 p silvered mica
C212	1-107-102-11 (A)	5 p silvered mica
C213	1-101-367-11 (A)	160 p
C214	1-121-651-11 (A)	10 16V elect
C215	1-161-013-11 (A)	0.01 (boundary layer)
C216	1-107-079-11 (A)	56 p silvered mica
C217	1-161-013-11 (A)	0.01 (boundary layer)

Ref. No.	Part No.	Description
C218	1-107-075-11 (A)	39 p silvered mica
C219	1-107-086-11 (A)	110 p silvered mica
C220	1-107-072-11 (A)	30 p silvered mica
C221	1-107-086-11 (A)	110 p silvered mica
C222	1-107-075-11 (A)	39 p silvered mica
C223	1-121-651-11 (A)	10 16V elect
C224	1-107-078-11 (A)	51 p silvered mica
C225	1-161-013-11 (A)	0.01 (boundary layer)
C226	1-107-074-11 (A)	36 p silvered mica
C227	1-161-013-11 (A)	0.01 (boundary layer)
C228	1-107-067-11 (A)	18 p silvered mica
C229	1-107-081-11 (A)	68 p silvered mica
C230	1-107-066-11 (A)	16 p silvered mica
C231	1-107-081-11 (A)	68 p silvered mica
C232	1-107-067-11 (A)	18 p silvered mica
C233	1-107-071-11 (A)	27 p silvered mica
C234	1-121-651-11 (A)	10 16V elect
C235	1-161-013-11 (A)	0.01 (boundary layer)
C236	1-102-507-11 (A)	9 p
C237	1-161-013-11 (A)	0.01 (boundary layer)
C238	1-102-511-11 (A)	13 p
C239	1-102-516-11 (A)	27 p
C240	1-102-510-11 (A)	12 p
C241	1-102-516-11 (A)	27 p
C242	1-102-511-11 (A)	13 p
C243	1-102-501-11 (A)	1 p
C244	1-121-651-11 (A)	10 16V elect
C245	1-161-013-11 (A)	0.01 (boundary layer)
C246	1-102-505-11 (A)	6 p
C247	1-161-013-11 (A)	0.01 (boundary layer)
C248	1-102-864-11 (A)	5 p
C249	1-102-514-11 (A)	22 p
C250	1-102-504-11 (A)	4 p
C251	1-102-514-11 (A)	22 p
C252	1-102-864-11 (A)	5 p
C254	1-121-651-11 (A)	10 16V elect
C255	1-161-013-11 (A)	0.01 (boundary layer)
C260 ~ 263	1-101-923-11	0.01

Note: Circled letters (A to Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
C264	1-107-077-11 (A) 47 p	silvered mica	C315	1-108-242-12 (A) 0.022	mylar
C265	1-102-125-11 (A) 0.0047		C316, 317	1-101-923-11 (A) 0.01	
C266	1-107-079-11 (A) 56 p	silvered mica	C318	1-121-413-11 (A) 100	6.3 V elect
C267	1-107-078-11 (A) 51 p	silvered mica	C319	1-102-125-11 (A) 0.0047	
C268	1-102-074-11 (A) 0.001		C320	1-101-923-11 (A) 0.01	
C269	1-101-923-11 (A) 0.01		C321	1-102-503-11 (A) 3 p	
C270, 271	1-102-121-11 (A) 0.0022		C322	1-102-877-11 (A) 33 p	
C272	1-107-078-11 (A) 51 p	silvered mica	C323	1-102-526-11 (A) 75 p	
C273, 274	1-107-079-11 (A) 56 p	silvered mica	C324	1-101-999-11 (A) 10 p	
C275	1-161-017-11 (A) 0.022	(boundary layer)	C325	1-102-755-11 (A) 43 p	
C276	1-107-233-11 (A) 430 p	silvered mica	C326	1-102-743-11 (A) 3 p	
C277	1-102-125-11 (A) 0.0047		C327	1-102-121-11 (A) 0.0022	
C278	1-107-078-11 (A) 51 p	silvered mica	C328	1-102-112-11 (A) 330 p	
C279	1-161-017-11 (A) 0.022	(boundary layer)	C329 ~ 335	1-102-125-11 (A) 0.0047	
C280	1-102-944-11 (A) 7 p		C336	1-101-923-11 (A) 0.01	
C281, 282	1-101-924-11 (A) 0.022		C337	1-102-505-11 (A) 6 p	
C283	1-101-923-11 (A) 0.01		C338	1-102-074-11 (A) 0.001	
C284	1-108-239-12 (A) 0.01	mylar	C339	1-102-121-11 (A) 0.0022	
C285 ~ 290	1-101-924-11 (A) 0.022		C340	1-102-074-11 (A) 0.001	
C291	1-101-923-11 (A) 0.01		C341	1-121-413-11 (A) 100	6.3 V elect
C292	1-161-017-11 (A) 0.022	(boundary layer)	C345	1-101-924-11 (A) 0.022	
C293	1-101-923-11 (A) 0.01		C346	1-107-235-11 (A) 510 p	silvered mica
C294	1-108-242-12 (A) 0.022	mylar	C347	1-101-923-11 (A) 0.01	
C295	1-101-924-11 (A) 0.022		C350	1-107-071-11 (A) 27 p	silvered mica
C296	1-107-079-11 (A) 56 p	silvered mica	C351	1-101-924-11 (A) 0.022	
C297, 298	1-108-239-12 (A) 0.01	mylar	C352	1-101-923-11 (A) 0.01	
C299	1-107-235-11 (A) 510 p	silvered mica	C353	1-108-242-12 (A) 0.022	mylar
C302	1-108-563-12 (B) 0.0022	mylar	C354, 355	1-101-923-11 (A) 0.01	
C303	1-101-924-11 (A) 0.022		C356, 357	1-108-242-12 (A) 0.022	mylar
C304	1-121-391-11 (A) 1	50 V elect	C358	1-101-924-11 (A) 0.022	
C305, 306	1-108-244-12 (A) 0.033	mylar	C359	1-121-651-11 (A) 10	16 V elect
C307	1-102-942-11 (A) 5 p		C360, 361	1-101-924-11 (A) 0.022	
C308	1-102-949-11 (A) 12 p		C362	1-102-832-11 (A) 330 p	
C309	1-102-679-11 (A) 12 p		C363	1-121-651-11 10	16 V elect
C310	1-103-714-11 (A) 360 p	50 V polystyrol	C364	1-102-114-11 (A) 470 p	
C312	1-102-964-11 (A) 36 p		C365	1-127-022-11 (B) 0.47	10 V solid aluminum
C313, 314	1-102-947-11 (A) 10 p		C366	1-101-923-11 (A) 0.01	
			C367	1-127-023-11 (B) 1	10 V solid aluminum

Note: Circled letters (A to Z) are applicable to European models only.

Ref. No.	Part No.	Description
C368	1-107-102-11 (A) 5 p	silvered mica
C369, 370	1-101-923-11 (A) 0.01	
C371	1-108-239-12 (A) 0.01	mylar
C372	1-108-242-12 (A) 0.022	mylar
C373	1-101-924-11 (A) 0.022	
C374	1-107-085-11 (A) 100 p	silvered mica
C375, 376	1-101-923-11 (A) 0.01	
C377	1-123-070-11 (C) 2200	16 V elect
C378	1-121-943-11 (B) 1000	10 V elect
C379	1-102-121-11 (A) 0.0022	
C380	1-108-234-12 (A) 0.0047	mylar
C381	1-101-923-11 (A) 0.01	
C383, 384	1-101-924-11 (A) 0.022	
C385	1-102-934-11 (A) 1 p	
C386	1-102-935-11 (A) 2 p	
C387	1-161-013-11 (A) 0.01	(boundary layer)
C388	1-102-121-11 (A) 0.0022	
C390	1-131-205-21 (B) 2.2	10 V tantalum
C391	1-101-923-11 (A) 0.01	
C401	1-127-018-11 (B) 0.047	10 V solid aluminum
C402	1-108-244-12 (A) 0.033	mylar
C403	1-121-951-11 (A) 0.47	50 V elect
C404	1-127-019-11 (B) 0.1	10 V solid aluminum
C405	1-127-022-11 (B) 0.47	10 V solid aluminum
C406	1-127-020-11 (B) 0.22	10 V solid aluminum
C407	1-121-415-11 (B) 100	16 V elect
C408	1-102-099-11 (A) 1500 p	
C409	1-108-244-12 (A) 0.033	mylar
C410	1-161-015-11 (A) 0.015	(boundary layer)
C411	1-161-021-11 (A) 0.047	(boundary layer)
C412	1-127-019-11 (B) 0.1	10 V solid aluminum
C501	1-127-377-11 (B) 0.22	16 V solid aluminum
C502	1-101-918-11 (A) 0.001	
C503	1-161-013-11 (A) 0.01	(boundary layer)
C504	1-121-415-11 (B) 100	16 V elect
C505	1-127-377-11 (B) 0.22	16 V solid aluminum
C506	1-127-018-11 (B) 0.047	10 V solid aluminum
C507	1-127-378-11 (B) 0.68	10 V solid aluminum

Ref. No.	Part No.	Description
C508	1-161-024-11 (A) 0.082	(boundary layer)
C509	1-127-378-11 (B) 0.68	10 V solid aluminum
C601	1-121-415-11 (B) 100	16 V elect
C602	1-127-377-11 (B) 0.22	16 V solid aluminum
C603	1-102-975-11 (A) 100 p	
C604	1-102-074-11 (A) 0.001	
C605	1-121-479-11 (A) 22	16 V elect
C606	1-161-015-11 (A) 0.015	(boundary layer)
C607	1-161-019-11 (A) 0.033	(boundary layer)
C608, 609	1-121-521-11 (B) 330	16 V elect
C610	1-127-203-11 (B) 0.33	16 V solid aluminum
C611, 612	1-121-939-11 (B) 470	16 V elect
C613	1-102-123-11 (A) 0.0033	
C614	1-102-119-11 (A) 0.0015	
C701	1-123-078-11 (B) 2200	6.3 V elect
C702	1-121-944-11 (E) 1000	16 V elect
C704	1-108-232-12 (A) 0.0033	mylar
C705	1-101-923-11 (A) 0.01	
C706	1-108-234-12 (A) 0.0047	mylar
C707	1-107-093-11 (A) 220 p	silvered mica
C708	1-121-944-11 (E) 1000	16 V elect
<b>C709, 710</b>	<b>1-121-660-11 (B) 2200</b>	<b>16 V elect</b>
C711, 712	1-108-381-12 (A) 0.022	100 V mylar
C801 ~ 804	1-101-923-11 (A) 0.01	
C805	1-121-413-11 (A) 100	6.3 V elect
C806 ~ 809	1-101-923-11 (A) 0.01	
C810	1-101-924-11 (A) 0.022	
C811, 812	1-101-923-11 (A) 0.01	
C813	1-101-924-11 (A) 0.022	
C814	1-108-234-12 (A) 0.0047	mylar
C815	1-121-651-11 (A) 10	16 V elect
C816	1-108-228-12 (A) 0.0015	mylar
C817	1-127-022-11 (B) 0.47	10 V solid aluminum
C819	1-102-962-11 (A) 30 p	
C820 ~ 822	1-101-923-11 (A) 0.01	
C823	1-102-940-11 (A) 3 p	
C824	1-127-024-11 (B) 2.2	10 V solid aluminum
C825	1-102-940-11 (A) 3 p	

Note: The components identified by shading are critical for safety. Replace only with part number specified.

Note: Circled letters (A) to (Z) are applicable to European models only.

Ref. No.	Part No.	Description
C826, 827	1-101-923-11 (A) 0.01	
C829	1-127-019-11 (B) 0.1	10 V solid aluminum
C830	1-101-923-11 (A) 0.01	
C832	1-101-924-11 (A) 0.022	
C834	1-101-923-11 (A) 0.01	
C835	1-121-982-11 (A) 470	6.3 V elect
C836	1-121-426-11 (B) 470	16 V elect
C901	1-102-648-11 (A) 43 p	
C902	1-102-672-11 (A) 24 p	
C904	1-107-068-11 (A) 20 p	silvered mica
C905	1-107-089-11 (A) 150 p	silvered mica
C906	1-107-092-11 (A) 200 p	silvered mica
C907	1-108-279-12 (A) 0.015	mylar
C908	1-107-099-11 (A) 2 p	silvered mica
C909	1-107-098-11 (A) 1 p	silvered mica
C910	1-108-279-12 (A) 0.015	mylar
C911	1-107-085-11 (A) 100 p	silvered mica
C912	1-107-085-11 (A) 100 p	silvered mica
C913, 914	1-108-279-12 (A) 0.015	mylar
C1001	1-101-923-11 (A) 0.01	
C1002	1-102-953-11 (A) 18 p	
C1003	1-101-923-11 (A) 0.01	
C1004, 1005	1-107-087-11 (A) 120 p	silvered mica
C1006	1-101-923-11 (A) 0.01	
C1007~1009	1-107-097-11 (A) 330 p	silvered mica
C1010~1012	1-107-087-11 (A) 120 p	silvered mica
C1013	1-102-949-11 (A) 12 p	
C1014	1-101-923-11 (A) 0.01	
C1015	1-101-924-11 (A) 0.022	
C1016, 1017	1-107-087-11 (A) 120 p	silvered mica
C1018	1-102-949-11 (A) 12 p	
C1019	1-101-923-11 (A) 0.01	
C1020	1-101-924-11 (A) 0.022	
C1021, 1022	1-107-087-11 (A) 120 p	silvered mica
C1023	1-101-924-11 (A) 0.022	
C1024~1026	1-101-923-11 (A) 0.01	
C1027	1-102-119-11 (A) 0.0015	

Ref. No.	Part No.	Description
C1028	1-101-923-11 (A) 0.01	
C1029	1-101-924-11 (A) 0.022	
C1030	1-102-506-11 (A) 7 p	
C1031	1-102-503-11 (A) 3 p	
C1032	1-102-512-11 (A) 16 p	
C1033	1-102-503-11 (A) 3 p	
C1034	1-102-505-11 (A) 6 p	
C1035~1037	1-101-923-11 (A) 0.01	
C1038, 1039	1-101-924-11 (A) 0.022	
C1040	1-102-864-11 (A) 5 p	
C1041	1-102-951-11 (A) 15 p	
C1042	1-102-504-11 (A) 4 p	
C1043	1-102-948-11 (A) 11 p	
C1044	1-102-943-11 (A) 6 p	
C1045	1-102-949-11 (A) 12 p	
C1046	1-102-503-11 (A) 3 p	
C1047	1-161-013-11 (A) 0.01	(boundary layer)
C1049	1-101-924-11 (A) 0.022	
C1055	1-101-923-11 (A) 0.01	
C1059	1-102-121-11 (A) 0.0022	
C1060~1065	1-101-923-11 (A) 0.01	
C1066	1-102-977-11 (A) 200 p	
C1067	1-102-973-11 (A) 100 p	
C1068	1-161-021-11 (A) 0.047	(boundary layer)
C1069	1-107-070-11 (A) 24 p	silvered mica
C1070	1-102-409-11 (C) 30 p	
C1071, 1072	1-102-121-11 (A) 0.0022	
C1073	1-121-413-11 (A) 100	6.3 V elect
C1074	1-121-352-11 (A) 47	10 V elect
C1075, 1076	1-131-236-21 (B) 1	25 V tantalum
C1077	1-102-121-11 (A) 0.0022	
C1078	1-101-880-11 (A) 47 p	
C1079, 1080	1-107-093-11 (A) 220 p	silvered mica
C1081	1-102-963-11 (A) 33 p	
C1082, 1083	1-103-714-11 (A) 360 p	polystyrol
C1084	1-102-963-11 (A) 33 p	
C1085, 1086	1-108-555-12 (B) 0.001	mylar
C1090~1092	1-102-043-11 (A) 0.001	500 V (feed-through)

Note: Circled letters (A to Z) are applicable to European models only.

Ref. No.	Part No.	Description
C1093	1-101-798-11 (A) 0.2	(boundary layer)
C1094	1-121-391-11 (A) 1	50 V elect
C1095	1-101-880-11 (A) 47 p	
C1096, 1097	1-121-414-11 (A) 100	10 V elect
C1098	1-107-063-11 (A) 12 p	silvered mica
C1099	1-161-013-11 (A) 0.01	(boundary layer)
C1100	1-102-944-11 (A) 7 p	
C1101	1-102-953-11 (A) 18 p	
C1102	1-102-977-11 (A) 200 p	
C1103	1-101-923-11 (A) 0.01	
C1104	1-101-924-11 (A) 0.022	
C1105	1-127-019-11 (B) 0.1	10 V solid aluminum
C1106	1-101-919-11 (A) 0.0022	
C1107	1-102-043-11 (A) 0.001	500 V (feed-through)
C1108	1-102-934-11 (A) 1 p	
C1201	1-121-424-11 (B) 470	6.3 V elect
C1202	1-102-121-11 (A) 0.0022	
C1203	1-131-193-21 (B) 10	10 V tantalum
C1204~1206	1-101-924-11 (A) 0.022	
C1207, 1208	1-101-923-11 (A) 0.01	
C1209	1-101-924-11 (A) 0.022	
C1210	1-101-890-11 (A) 75 p	
C1211, 1212	1-108-563-12 (B) 0.0022	mylar
C1213	1-127-019-11 (B) 0.1	10 V solid aluminum
C1214, 1215	1-101-798-11 (A) 0.2	(boundary layer)
C1301	1-121-651-11 (A) 10	16 V elect
CT1001 ~ 1003	1-141-171-00 (B) Trimmer	
CT201~206	1-141-142-XX (B) Trimmer	
CT207	1-141-138-XX (B) Trimmer	
CT208	1-141-174-00 (B) Trimmer	
CT209~212	1-141-138-XX (B) Trimmer	
CV001	1-151-223-XX (F) Tuning	
CV101	1-151-266-21 (E) Tuning	
CV201~203	1-151-201-00 (G) Tuning	

Ref. No. Part No. Description

### RESISTORS

All resistors are in ohms. Regular-type  $\frac{1}{4}$ W carbon and composition resistors are omitted. Check schematic diagram for resistance values. k = 1000, M = 1000 k

R210, 214	1-212-879-11 (A) 82	$\frac{1}{4}$ W	fusible
R218, 222			
R226			
R235, 239	1-212-881-11 (A) 100	$\frac{1}{4}$ W	fusible
R244, 321			
R363	1-212-857-11 (A) 10	$\frac{1}{4}$ W	fusible
R501	1-206-475-11 (A) 33	2W	metal-oxide
R551	1-244-837-11 (A) 33	$\frac{1}{2}$ W	carbon
R618, 619	1-207-459-11 (A) 0.47	$\frac{1}{2}$ W	wirewound
R714	1-202-723-11 (A) 2.2M	$\frac{1}{2}$ W	composition
R836	1-212-869-11 (A) 33	$\frac{1}{4}$ W	fusible

VR201	1-224-642-XX (B) 1 k, adjustable; first mixer balance
VR202	1-224-644-XX (B) 4.7 k, adjustable; blank level
VR501~503	1-224-207-00 (B) 20 k, variable; TREBLE, BASS, VOLUME
VR1001	1-221-378-00 (B) 200 k, adjustable; SW spurious beat
VR1401	1-224-820-00 (B) 20 k, variable; RF GAIN

### SWITCHES

S1	1-514-304-00 (B) Slide, antenna select
S2	1-516-893-00 (E) Micro, SW antenna coil select
S3 ~ 6	1-516-896-00 (F) Pushbutton, 4-key; BAND SELECTOR
S8 ~ 12	1-516-895-00 (G) Pushbutton, 5-key; MODE
S14 ~ 16	1-516-898-00 (D) Rotary, NOISE BLANKER, AFC, MUTING
S17	1-516-624-00 (B) Slide, TIMER ON
S18 ~ 20	1-514-533-XX (B) Micro, BATT CHECK, LIGHT, ZERO SECOND
S21, 22	1-514-864-XX Micro, POWER (US, Canadian, E model)
S23	1-516-889-00 (D) Micro, POWER (AEP, UK model)
	1-516-267-00 Voltage Select (US, Canadian, E model)
S24	1-516-174-00 (D) Voltage Select (AEP, UK model)
	Included in ac input connector
S25	Included in QUARTS TIMER
S26	1-516-965-00 (E) Rotary, SW BAND SELECTOR (10 MHz)
S27 ~ 29	1-516-892-00 (J) Rotary, SW BAND SELECTOR (1 MHz)
S30	1-516-889-00 (D) Micro, POWER (AEP, UK model)

Note: The components identified by shading are critical for safety. Replace only with part number specified.

Note: Circled letters (A to Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
<b>MISCELLANEOUS</b>		
ANT1	1-501-104-00	(H) SW Telescopic Antenna
ANT2	1-501-103-00	(I) FM Telescopic Antenna
CF801 ~ 803	1-527-184-00	(B) Filter, ceramic (10.7 MHz)
CNJ1	1-509-511-00	Connector, 2-p; AC INPUT including S24 (US, Canadian, E model)
	1-509-510-00	(B) Connector, 2-p; AC INPUT (AEP model)/MAINS INPUT (UK model); including S24
CR801	1-231-202-00	(B) Encapsulated Component
F1	1-532-260-XX	Fuse, 0.25 A (US, Canadian, E model)
	1-532-234-00	(B) Fuse, 315 mA (AEP, UK model)
F2	1-532-063-00	(B) Fuse, 1 A
F3, 4	1-532-284-00	(B) Fuse, 630 mA (AEP, UK model)
F5	1-532-234-00	(B) Fuse, 315 mA (AEP, UK model)
J501 ~ 505	1-507-369-00	(E) Jack, 5-unit; earphone, AUX IN, recording, TIMER OUT, EXT POWER IN DC 12 V

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
J1401	1-507-440-00	(C) Jack, HEADPHONES
ME	1-520-249-00	(H) Meter, TUNING/BATT INDICATOR
PL1 ~ 5	1-518-189-XX	(B) Lamp, pilot; 5 V 60 mA; meter, timer, dial
SP	1-502-592-00	(H) Speaker
X201	1-527-270-00	(I) Crystal
X202	1-527-271-00	(I) Crystal
X1001	1-527-272-00	(H) Crystal
X1002	1-527-269-00	(K) Crystal
	1-533-037-XX	(A) Holder, fuse
	1-533-102-00	(B) Holder, fuse
	1-533-131-00	(A) Holder, fuse (AEP, UK model)
	1-536-174-00	(B) Terminal Strip, MW/LW/SW antenna
	1-536-203-00	(B) Terminal Strip, FM antenna
	1-536-401-XX	(A) Terminal Strip, 2L1
	1-548-082-21	(U) QUARTZ TIMER

### ACCESSORIES & PACKING MATERIALS

<u>Part No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Description</u>
X-3701-032-0	Card Ass'y, warranty (US model)	3-880-697-00	(C) Bag, polyethylene
1-504-059-11	(C) Earphone, ME-20H	3-880-699-00	(C) Cushion
1-526-565-00	Adaptor, ac plug (E model)	3-880-700-00	(C) Cushion
1-534-830-00	Cord, power; DK-33H (E model)	3-880-701-00	(C) Cushion
1-534-840-XX	(E) Cord, power (AEP model)	3-880-702-00	(C) Cushion
1-534-867-00	Cord, power; DK-35 (US model)	3-880-721-00	(F) Carton
1-551-002-XX	Cord, power (Canadian model)	3-993-063-13	(B) Book, SHORT WAVE GUIDE
1-551-218-00	(E) Cord, power; DK-50 (UK model)	3-993-131-00	(I) Chart, world time zone
3-701-625-00	(A) Bag, polyethylene	3-995-735-11	(K) Manual, instruction (E, AEP, UK model)
3-701-632-00	(A) Bag, polyethylene	3-995-735-23	Manual, instruction (US, Canadian model)
3-793-956-31	(B) Card, warranty (Canadian model)		

Note: The components identified by shading are critical for safety. Replace only with part number specified.